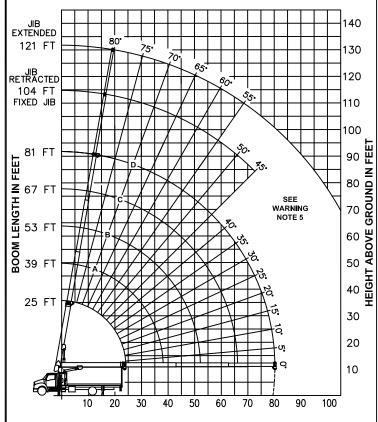
RANGE DIAGRAM



OPERATING RADIUS FROM CENTERLINE OF ROTATION IN FEET

		ALLOWAB	WARNING					
ı	1 PART LINE	2 PART LINE	3 PART LINE	4 PART LINE	AAVIZIAIIAO			
	OVERHAUL BALL	ANONE GOOD SHEHE THE CONTROL OF THE	NOOR OVER 3WARS THE STANDARD WAS A TOWNS	SHEWE LOW BLOCK	ANTI-TWO-BLOCK SYSTEM MUST BE IN GOOD OPERATING CONDITION BEFORE OPERATING CRANE. REFER TO OWNER'S MANUAL. KEEP AT LEAST 5 WRAPS OF LOAD LINE ON DRUM AT ALL TIMES.			
	8500 LBS	17000 LBS	25500 LBS	34000 LBS	9/16" - 6 X 37 IWRC (3.5:1 S.F.) 29,800 LBS. BREAKING STRENGTH			
	7400 LBS	14800 LBS	22200 LBS	29600 LBS	9/16" ROT RESISTANT (5.0:1 S.F.) 37000 LBS. BREAKING STRENGTH			
ı								

DEDUCTIONS FROM RATED LOADS FOR LOAD HANDLING DEVICES SUPPLIED BY MANITEX.

OVERHAUL BALL ------- SEE OVERHAUL BALL MFGR. NAMEPLATE SWING AROUND JIB ---- SEE LOAD CHART

WARNING

LIFTING OFF THE MAIN BOOM POINT WHILE THE JIB IS ERECTED IS NOT INTENDED OR APPROVED.

	LOAD RATINGS IN LBS WITH OUTRIGGERS AND STABILIZERS EXTENDED									JIB LOAD RATINGS WITH OUTRIGGERS AND STABILIZERS EXTENDED								
	PA O Strain Strain										FIXED JIB		TELESCOPIC JIB					
	E D R I A U	\200 \200 \200 \200 \200 \200 \200 \200	S. A. S.								ė	è 8		L B	JIB LENGTH FOR ALL BOOM	T00	JIB LENGTH FOR ALL BOOM	
Ш	N F			A		B		C		l D			Ď M	LENGTHS	ĎM	LENGTHS SEE	P M	LENGTHS SEE
	ĠΤ	<u> </u>	25 FT	<u> </u>	39 FT	<u> 6</u>	53 FT	<u> </u>	67 FT	<u> </u>	81 FT		DÑ	SEE WARNING	ΕĄ	WARNING	DÑ	WARNING
	5	78	34000										G	NOTE 4	G	NOTE 4	G	NOTE 4
	10	66	18700	76	16200								<u> 4</u>	23 FT	<u></u>	23 FT	<u> 4</u>	40 FT
	15	52	13010	68	11640	74	10900	78	10150				80	3300	80	3200	80	2000
	20	34	9790	59	8950	68	8280	74	7610	78	6800		75	2700	75	2600	75	1600
	25			50	7210	62	6640	69	6030	75	5500		70	2200	70	2100	70	1200
	30			39	5900	56	5490	65	4950	71	4690		65	1700	65	1600	65	950
lГ	35			25	4674	49	4620	60	4150	67	3910		60	1300	60	1200	60	700
lГ	40					41	3910	55	3530	63	3310		55	1000	55	900	55	550
ΙΓ	45					32	3240	49	3020	59	2830		50	800	50	700		
	50					18	2500	43	2580	54	2430		45	650	45	550		
I	55							36	2180	49	2090							
lΓ	60							27	1770	44	1790							
$ \Box$	65							13	1190	39	1510							
IΓ	70									32	1240							
I	75									24	940							
lГ																		
ΙГ																		
П	270 LBS 170 LBS 130 L		0 LBS	100 LBS 80 LBS			DED	DEDUCTIONS FOR STOWED FIXED JIB										
ΙL		420 LBS 270 LBS 200 LBS 160 LBS 130 LBS				0 LBS	DEDUCTIONS FOR STOWED TELESCOPIC JIB											

WARNING

- 1. THE OPERATOR MUST READ AND UNDERSTAND THE OWNER'S MANUAL BEFORE OPERATING THIS CRANE.
- 2. POSITIONING OR OPERATION OF CRANE BEYOND AREAS SHOWN ON THIS CHART IS NOT INTENDED OR APPROVED EXCEPT WHERE SPECIFIED IN OWNER'S MANUAL.
- LOADED BOOM ANGLES AT SPECIFIED BOOM LENGTHS GIVE ONLY AN APPROXIMATION OF THE OPERATING RADIUS. THE BOOM ANGLE BEFORE LOADING SHOULD BE GREATER TO ACCOUNT FOR DEFLECTIONS. DO NOT EXCEED THE OPERATING RADIUS FOR RATED LOADS.
- 4. THE JIR RATING CHART IS BASED ON THE LOADED BOOM ANGLES OF THE MAIN BOOM AND NOT THE LOAD RADIUS
- 5. BOOM MUST BE FULLY RETRACTED WHEN JIB IS ERECTED, BEFORE LOWERING BOOM THRU THIS AREA.
- 6. FOR BOOM ANGLES NOT SHOWN ON JIB LOAD RATING CHART, USE RATING OF NEXT LOWER BOOM ANGLE.
- FOR BOOM LENGTHS NOT SHOWN, USE RATING OF NEXT LONGER BOOM LENGTH. FOR RADII NOT SHOWN, USE RATING OF NEXT LONGER RADIUS.
- CRANE LOAD RATINGS ON OUTRIGGERS ARE BASED ON FREELY SUSPENDED LOADS WITH THE MACHINE LEVELED AND STAIDING ON A FIRM UNIFORM SUPPORTING SURFACE. NO ATTEMPT SHALL BE MADE TO MOVE A LOAD HORIZONTALLY ON THE GROUND IN ANY DIRECTION.
- PRACTICAL WORKING LOADS DEPEND ON SUPPORTING SURFACE, WIND, AND OTHER FACTORS AFFECTING STABILITY SUCH AS HAZARDOUS SURROUNDINGS, EXPERIENCE OF PERSONNEL, AND PROPER HANDLING, ALL OF WHICH MUST BE TAKEN INTO ACCOUNT BY THE OPERATOR.
- THE MAXIMUM LOAD WHICH MAY BE TELESCOPED IS LIMITED BY HYDRAULIC PRESSURE, BOOM ANGLE, AND BOOM LUBRICATION. IT IS SAFE TO ATTEMPT TO TELESCOPE ANY LOAD WITHIN THE LIMITS OF THE LOAD RATING CHART. BOOM MUST BE FULLY RETRACTED AGAINST BOOM STOPS AT ALL TIMES WHICH LIFTING MINIMUM BOOM LENGTH CAPACITY LOADS.

- DEDUCTIONS MUST BE MADE FROM RATED LOADS FOR STOWED JIB, OPTIONAL ATTACHMENTS, HOOKS, AND LOADBLOCKS (SEE DEDUCTION CHART). WEIGHTS OF SLINGS AND ALL OTHER LOAD HANDLING DEVICES SHALL BE CONSIDERED A PART OF THE LOAD.
- CRANE LOAD RATINGS WITH OUTRIGGERS ARE BASED ON OUTRIGGERS AND STABILIZERS EXTENDED AND SET WITH MACHINE LEVELED.
- 3. LOAD RATINGS ABOVE THE HEAVY LINE ARE STRUCTURALLY LIMITED CAPACITIES AND DO NOT EXCEED 85% OF TIPPING.

- OPERATING RADIUS IS THE HORIZONTAL DISTANCE FROM THE AXIS OF ROTATION TO THE CENTER OF THE VERTICAL HOIST LINE OR TACKLE WITH LOAD APPLIED.
- 2. LOADED BOOM ANGLE AS SHOWN IN THE COLUMN HEADED BY 💪 IS THE INCLUDED ANGLE BETWEEN THE HORIZONTAL AND LONGITUDINAL AXES OF THE BOOM BASE AFTER LIFTING RATED LOAD AT RATED RADIUS.



180° FULL CAPACITY LINE THROUGH WORK AREA CENTERLINE OF ROTATION A FRONT CENTER STABILIZER IS OPTIONAL REQUIRED FOR 1781C & 1781T 360° OPERATION 360° OPERATION CRANE MEETS ANSI B30.5 REQUIREMENTS 7300086-003 NR

AREA OF OPERATION