



A 100-HC

# HYDRAULIC

## CRAWLER CRANE

### GENERAL SPECIFICATIONS



# A 100-HC HYDRAULIC CRAWLER SPECIFICATIONS

## LOWER MACHINERY

**CARBODY:** Heavy duty fabricated steel carbody is deep box construction with square axles for crawler side frames. Top is precision machined to support anti-friction bearing swing circle and multiple pass hydraulic swivel joint. Optional vertical hydraulic jacks are available for quick disassembly and loading on transporters.

**CRAWLER SIDE FRAMES:** High alloy steel tumbler yokes are welded to rigid fabricated structures to form the crawler side frames. Drive and idler tumblers are self cleaning design. Drive tumblers are bolted to planetary gear reducers. Idler sprockets are mounted on pressure grease lubricated bronze bearings. Large, hardened, cast steel lower track rollers are mounted on pressure lubricated bronze bearings. Rollers are closely spaced to prevent buckling of tread shoes between rollers. Wear resistant steel slide rails along the top of the side frame provide support for crawler treads. Crawler shoes are double wall, box section alloy steel castings with case hardened pins. Standard shoe width is 38 in. (965 mm); 44 in. (1,118 mm) are optional. Track adjustment is by means of hydraulic jack with holding and positioning by shims. Side frames are offset to permit raising maximum boom length. Side frames fit onto square axles on carbody and are positioned and secured by pin connected support bars. Automatic grease lubrication system for track rollers and idler tumblers. Optional hydraulic cylinders for easy, quick removal of side frames.

**HYDRAULIC PROPEL:** Variable displacement piston pumps drive variable speed high speed axial piston motors and planetary gear reducers, fully enclosed within clearance. Two speed travel is standard. Hydraulic travel brakes engage automatically when travel control is in neutral position and automatically release when travel function is engaged. With independent hydrostatic drive and control on each crawler track the machine is able to turn in its own length (counter-rotate) by powering the two crawlers in opposite directions. Two speed travel is accomplished with variable speed motors for high speed travel.

## UPPER MACHINERY

**ROTATING MACHINERY DECK:** Welded from high strength steel, two longitudinal plate girders extend from the boom foot to the counterweight providing load transfer to the central tub and supporting all rotating machinery. A rigid central tub integral with the longitudinal girders and the boom foot supporting structure provides a mounting for the swing bearing. Accurate milling, boring and drilling are done on numerically controlled machines to insure accurate alignment of machinery. All decks are machined to receive counterweight beams for the optional "WorkHorse" attachment.

**SWING BEARING:** The crane upperworks rotates on a sealed, angular contact ball bearing that transmits all radial, axial and moment loads to the lower. An external cut full depth spur gear is integral with the bearing outer race and meshes with the machined swing pinion. The outer race is bolted to the crawler carbody and the inner race is doweled and bolted to the rotating upper. Bearing is remote automatic lubricated.

**ENGINE:** Standard is Cummins Model 6CTA8.3-240 turbocharged diesel engine, six cylinder, in line, 4.49 in. (114 mm) bore, 5.32 in. (135 mm) stroke, 504.5 cu. in. (8.3 liter) displacement, rated gross 240 BHP at 2200 RPM; 24 volt electric starting with 70 amp alternator. A High silencing muffler is mounted inside machinery cab.

**FUEL TANK:** 200 gallon (675 L) capacity.

**PRIMARY DRIVE:** Multiple hydraulic piston pump drive. (8 units plus one mounted on engine).

**COUNTERWEIGHT:** 51,000 lbs. (23,134 kg) two piece, fabricated: 31,000 lbs. (14,060 kg) basic counterweight with 20,000 lbs (9,072 kg) upper counterweight, pin connected to machinery deck. Counterweight is removed with hydraulic cylinders that attach to the machinery deck. Cylinders remain with counterweight when it is removed.

**HYDROSTATIC SWING:** Smooth and responsive swing, essential for placing heavy loads and for long boom operation, is provided with pressure controlled hydrostatic swing. A fixed displacement, high speed axial piston motor drives a multiple stage planetary gear reducer and the swing pinion. The entire swing assembly, including the motor, brake, planetary and pinion is preassembled and then bolted to the machinery deck. The multiple disc swing brake is spring set, hydraulic released and used as a parking brake.

The swing control is a torque sensitive control where maximum swing torque occurs at maximum control handle displacement and free coast occurs with

the control handle in the center or neutral position. Plugging (dynamic braking) is accomplished by moving the control handle past neutral.

**POSITIVE SWING LOCK (OPTIONAL):** An electrically actuated mechanical spud engages with the swing gear.

**SECOND SWING MOTOR (OPTIONAL):** For extra heavy duty swing such as continuous clamshell or other duty cycle service a second swing motor, planetary drive and pinion are available to improve bullgear life.

**LOAD HOIST:** Load hoisting is done with identical main and auxiliary hoist drums mounted in tandem and grooved for one inch (25 mm) rope. Each drum is hydraulically powered by a low-speed, high-torque radial piston motor. Drum speed is doubled at full rated line pull by diverting power from the propel pumps. Drum speed is further increased, at one half line pull, by a displacement shift, diverting flow of hydraulic fluid to only half of the motor's pistons. These speed ranges are in both hoisting and lowering loads. Free fall of the hook and multiple range operation of the hydraulic motor provide optimum performance under all load conditions. The drum service brake is a band type hydraulic set and spring released system. The parking brake is spring set hydraulically released. For added safety a parking dog engages a ratchet into the hoist drum. A band type friction clutch is available for free fall.

**THIRD DRUM:** The third drum assembly is a complete module, mounted in the boom inner section. Drum is hydraulically powered by a fixed displacement, high speed, axial piston motor driving through a multiple stage planetary gear reducer. Drum is grooved for 3/4 in. (19 mm) diameter rope. Braking is provided by a spring set, hydraulically released, multiple disc brake. The hydraulic motor control valve is equipped with a counterbalance valve to provide maximum protection in the event of loss of power. Controlled load lowering is a standard feature of the hydraulic system. Free fall on the third drum is not available.

**BOOM HOIST:** The single drum boom hoist is powered by a high speed axial piston hydraulic motor driving through a multiple disc brake into a multiple stage planetary reducer. The drum is supported on anti-friction bearings. The planetary gear box is mounted to the mast at one end. Multiple disc parking brake and locking dog are spring set, hydraulically released. Brake is set in neutral control lever position or when machine power is off.

The boom hoist control is done by a single lever. Precise metering gives infinite speed control throughout the full range of boom speed. A low range is also provided (at the operator's fingertip) for **VERY** precise positioning of the boom.

Controlled boom lowering is powered by the hydraulic system which is equipped with counterbalance valves to hydraulically lock the motor from rotation should the crane lose hydraulic power. In the event of loss of power the boom hoist brake would set and the dog would engage. The counterbalance valve also prevents long booms from over powering the engine in the lowering mode. An automatic boom hoist shut-off stops the boom hoisting operation at a pre-determined maximum boom angle.

The boom hoist drum is grooved to assure proper spooling and extended rope life.

**BOOM SUSPENSION:** A floating mast is raised and lowered by 17 parts of 3/4 in. (19 mm) boom hoist line. The mast foot and boom foot are "fiberglide" journals which provide long life with no maintenance.

Inner bail sheave assembly is attached to supports on the machinery deck. Outer bail sheaves are built into the floating mast. The bail sheaves are mounted on lubricated, sealed-for-life anti-friction bearings. Two parts 1 3/8 in. (35 mm) dia. fixed length pendants extend from the mast tip to the boom tip. Pendant lengths match boom center section lengths for quick change of boom length. Pendants remain on top of the boom when sections are removed.

**59H BOOM:** Boom is lightweight, pin-connected, 59 in. (1,499 mm) cross section with T-1 tubular chords and tubular lacing. Basic open throat boom is 50 ft. (15.2 m) long consisting of 25 ft. (7.6 m) inner and 25 ft. (7.6 m) outer with 4-sheave offset tip. A 5 ft. (1.5 m), 4-sheave hammerhead tip is an available option that is used for short boom lengths of 30 ft. (9.1 m). Center boom sections are available in 10 ft. (3 m), 20 ft. (6.1 m), and 40 ft. (12.2 m) lengths with matching pendants to extend total boom length to 240 ft. (73 m) with open throat tip and 230 ft. (70 m) with hammerhead tip.

The boom foot pin bearings are "fiberglide" journal bearings which require no maintenance yet provide long service lift. Optional permanently lubricated

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sheaves are available in the boom inner section for handling counterweight, side frames, etc. when stripping or assembling the crane.

A boom angle indicator and anti-two block system are standard equipment.

**BOOM STOPS:** Shock absorbing boom stops with compression boots restrain the boom from overtopping.

**NO. 9HL JIB:** Lightweight jib is 40 ft. (12.2 m), two piece, pin connected with T-1 tubular steel chords and tubular lattice. Single 24 in. (610 mm) sheave is mounted on anti-friction bearings and grooved for 1 in. (25.4 m) single part whipline. Jib inserts with matching pendants are available in 10 ft. (3 m) and 20 ft. (6.1 m) lengths to extend the total jib length to 80 ft. (24.4 m) maximum. Jib mast, backstay line, frontstay pendants, rope spreader, jib security device and anti-two block system are included.

**OPERATOR'S CAB:** The 40 in. (1,015 mm) wide environmental operator's cab is of modular design, sound and weather insulated and isolation mounted for operator comfort. Entry is through the right hand sliding door which has a fixed window. The left hand window slides to open and the overhead window is hinged. The center portion of the windshield is removable. All windows are tinted safety glass or Lexan and set in rubber. With controls mounted on either side of the fully adjustable seat the operator has an excellent unrestricted view of the work area.

Gauges, switches and warning lights are conveniently located for ease of access without compromising forward visibility, instrumentation includes tachometer, fuel gauge, voltmeter, hydraulic oil temperature gauge and lights for engine water temperature, engine oil pressure, hydraulic oil filter bypass, hydraulic oil reservoir level and counterweight positions. Standard equipment includes cab heater, windshield wipers on the front and overhead windows, electric horn, circulating fan, deluxe seat and drum turning indicators. Air conditioning is optional.

**MACHINERY CAB:** Fiberglass cab completely encloses the operating machinery with access doors on both sides and very light weight. Cab is designed for easy removal. Cab is insulated for noise reduction and will meet or exceed future noise level standard of 78 DB at 21 ft. radius. Discharge air is louvered and directed for minimum noise level. Engine is mounted longitudinally in the R.H. walkway. Hydraulic oil cooler with hydraulically driven cooling fan, thermostatically controlled, is forward of the engine. Engine radiator with hydraulically driven fan is located in the L.H. walkway, to keep heat away from the operator, controlled by thermostat. Hydraulic valving is enclosed under the walkway for protection and easy maintenance.

**DRIP PANS; HYDRAULIC SYSTEM:** Hydraulic pumps are mounted on the Cummins engine pump drive on 16 inch (406 mm) centers providing room for service access and easy removal. The hydraulic reservoir is 100 gallon (3,785 L) capacity. Ten micron filtration is provided at the reservoir fill, discharge and charge pumps. An electric fill pump with non bypass filter is provided for filling the reservoir to reduce contamination. O-ring seals are used on all high pressure connections and most low pressure. Hydraulic valves and piping are enclosed under a hinged walkway where they are protected from damage, yet easily accessible. Large containment compartments (drip pans) with drain plugs safely catch and contain any hydraulic or engine oil leakage which can be drained at your convenience.

The main and auxiliary hoist and propel are a closed circuit using four variable displacement piston pumps. Hoist motors are two speed radial piston. Travel motors are two speed axial piston. A variable speed piston pump powers three fixed speed axial piston motors for boom hoist, swing and third drum. This same pump supplies the counterweight, side frame and jacking cylinders. A gear pump supplies the charge circuit. Two piston pumps supply the pilot circuit and horsepower management. A variable displacement piston pump driven from the front of the engine powers hydraulic cooling fans for the engine and the hydraulic system. Controls at the operators cab are hydraulic over hydraulic.

## PERFORMANCE:

PUMP	TYPE	DISPL.	PSI	FLOW
Main Hoist	Piston	Variable	5,000 (345 bar)	55GPM (208 lpm)
Aux. Hoist	Piston	Variable	5,000 (345 bar)	55GPM (208 lpm)
Third Drum	Piston	Variable	4,000 (276 bar)	79GPM (300 lpm)
Travel	Piston	Variable	5,730 (395 bar)	55GPM (208 lpm)
Boom	Piston	Variable	4,000 (276 bar)	79GPM (300 lpm)
Swing	Piston	Variable	4,000 (276 bar)	45GPM (173 lpm)

MOTOR	TYPE	DISPL.
Main Hoist	Radial Piston	Two-speed
Aux. Hoist	Radial Piston	Two-speed
Third Drum	Axial Piston	Fixed
Travel	Axial Piston	Two-speed
Boom	Axial Piston	Fixed

Travel Speed .....	0 to 0.3 MPH (0.48 kmph) maximum, low range
.....	0 to 1.5 MPH (2.41 kmph) maximum, high range
Swing Speed .....	2. 84 RPM maximum
Gradeability .....	30%

## HOISTING PERFORMANCE:

	SLP (pounds) at SLS (feet per minute)	SLP (kilograms) at SLS (meters per minute)
Standard Crane	31,000 lbs @ 90 FPM	14,060 kg @ 27.5 MPM
Utilizing Travel Pump	31,000 lbs @ 165 FPM	14,060 kg @ 50MPM
With Displacement Shift	7,000 lbs @ 200 FPM	3,175 kg @ 60.7 MPM
Utilizing Travel Pump With Displacement Shift	7,000 lbs @ 400 FPM	3,175 kg @ 121.5 MPM

## NO LOAD SPEED:

Low Range			
1 Pump	112 FPM		34 MPM
2 Pumps	220 FPM		67 MPM
High Range			
1 Pump	216 FPM		66 MPM
2 Pumps	440 FPM		134 MPM

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## ATTACHMENTS

**WORKHORSE ATTACHMENT:** The "WorkHorse"® is a capacity enhancing system that is easily controlled by the operator. This system increases the basic 110 Ton (110,000 kg) capacity of the crane to full range 125 Ton (113,400 kg) ratings. The operator simply activates a control in the operator's cab which moves the 51,000 lb. (23,134 kg) counterweight back 10 ft. (3 m), while the crane is under load. The crane remains entirely mobile with the counterweight in the extended position.

The "WorkHorse"® attachment consists of the following equipment:

- A. A specialized Load Moment Indicator (LMI).
- B. Two large hydraulic cylinders and controls to move the conventional counterweight 10 ft. (3 m) to the rear greatly increasing the cranes capability.
- C. A Counterweight Safety support hydraulically operated, using the counterweight removal cylinders. This support is extended below the counterweight and will prevent the machine from tipping backwards in case of a sling breaking, etc.
- D. Warning light and horn which is activated when the counterweight is extended or retracted.

The "WorkHorse"® attachment is used as follows:

- A. The crane is operated as a conventional Lattice Boom machine throughout its entire capacity range with no increase in machine weight or physical dimensions. All controls operate in a normal fashion for all functions.
- B. At the time that a load must be set beyond the radius of the crane with its conventional chart, the operator would check the area behind the machine and the area over the counterweight will swing and set the selector switch in the "WorkHorse"® mode.
- C. The crane is then operated in normal fashion to the point where the Load Moment Indicator indicates that the crane has used most of its capacity. The counterweight would then be extended hydraulically from the operator's cab. (see WorkHorse® manual) After the load is partially set in place, the counterweight is returned to its normal position.
- D. The crane is then operated in normal fashion until the attachment is again required.

**CLAMSHELL:** For grapple or clamshell work a Rudomatic tagline winder is mounted in the boom inner section.

**TRANSPORT PACKAGE (OPTIONAL):** This package provides a fast and easy method to load this machine onto transport trailers in two hours with 180 ft. (54.9 M) boom. The procedure is as follows:

1. Lay the boom on the ground and connect the floating mast to the boom inner section. Remove load tackle and disconnect the boom from the inner section.
2. Remove the counterweight, lowering it to blocking with the two hydraulic cylinders.
3. Reeve a load block from the third drum or front drum and load the boom and counterweight onto trucks.
4. Using four vertical jacks fixed to the carbody raise the machine for side frame removal. With the four horizontal cylinders slide the side frames off and load them onto trucks.
5. Fully extend the four vertical carbody jacks, to provide clearance for a low boy trailer. Back the low boy under, parallel with the axles, and retract the vertical jacks.

This provides an overall maximum width of 11 ft. 5 in. (3.48 m). Maximum carbody width over jacks is 10 ft. 10 in. (3.3 m), approximately 13 ft. high, blocked, on an average 2 ft. lowboy. The main load will weigh 85,060 lbs. With the boom inner and the vertical jacks removed the weight is further reduced to 79,090 lbs.

NOTE: IN ACCORDANCE WITH OUR ESTABLISHED POLICY OF CONSTANT PRODUCT IMPROVEMENT AND VARYING MATERIAL CONDITIONS, SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT INCURRING RESPONSIBILITY FOR MACHINES PREVIOUSLY SOLD.

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AN EQUAL OPPORTUNITY EMPLOYER

**AMERICAN**

A 100-HC  
**HYDRAULIC**  
**CRAWLER CRANE**  
  
**WorkHorse**

## LIFT RATINGS IN POUNDS

With 59H Open Throat Boom, 24' Floating Mast and 51,000 Pound Counterweight Fully Extended

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
50' Boom	12	81.0	250,000*	250,000*	56
	15	77.5	220,620*	220,620*	55
	20	71.5	143,290	165,480*	54
	25	65.3	104,260	127,420	52
	30	58.8	81,610	97,880	49
24' Mast	35	51.7	66,760	79,210	46
	40	43.9	56,340	66,280	41
	50	22.3	42,510	49,600	25

60' Boom	14	80.6	236,210*	236,210*	66
24' Mast	15	79.6	220,500*	220,500*	66
	20	74.7	143,310	165,390*	65
	25	69.6	104,240	127,440	63
	30	64.4	81,570	97,880	61
	35	59.0	66,710	79,190	58
24' Mast	40	53.2	56,310	66,260	54
	50	39.8	42,510	49,620	45
	60	20.3	33,800	39,280	27

70' Boom	16	80.3	203,170	206,570*	76
24' Mast	20	76.9	143,320	165,300*	75
	25	72.7	104,220	127,460	73
	30	68.3	81,550	97,880	72
	35	63.8	66,680	79,190	69
	40	59.1	56,290	66,240	67
24' Mast	50	48.9	42,500	49,630	59
	60	36.7	33,810	39,310	48
	70	18.8	27,850	32,280	29

80' Boom	17	80.8	183,940	194,360*	86
24' Mast	20	78.6	143,220	165,220*	85
	25	74.9	104,090	127,360	84
	30	71.1	81,410	97,750	82
	35	67.3	66,530	79,070	80
	40	63.3	56,130	66,110	78
24' Mast	50	54.9	42,330	49,480	72
	60	45.5	33,640	39,150	63
	70	34.2	27,740	32,140	51
	80	17.5	23,340	27,090	30

90' Boom	19	80.5	154,580	173,850*	95
24' Mast	20	79.9	143,180	165,130*	95
	25	76.6	104,030	127,320	94
	30	73.3	81,350	97,700	93
	35	69.9	66,460	79,020	91
	40	66.5	56,080	66,050	89
24' Mast	50	59.3	42,280	49,440	84
	60	51.5	33,600	39,110	77
	70	42.8	27,710	32,100	67
	80	32.2	23,340	27,090	54
	90	16.5	19,990	23,220	32

100' Boom	20	80.9	143,060	165,040*	105
24' Mast	25	78.0	103,870	127,190	104
	30	75.0	81,180	97,560	103
	35	72.0	66,270	78,850	102
	40	69.0	55,890	65,860	100
	50	62.7	42,070	49,240	95

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
(cont.)	60	56.0	33,380	38,910	89
	70	48.7	27,510	31,890	81
	80	40.5	23,150	26,920	71
	90	30.5	19,820	23,060	57
	100	15.6	17,170	20,020	33

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
110' Boom	22	80.7	124,190	149,880*	115
	25	79.1	103,710	127,050	115
	30	76.4	81,020	97,410	114
	35	73.7	66,100	78,700	112
	40	71.0	55,730	65,710	111
24' Mast	50	65.3	41,900	49,090	107
	60	59.4	33,210	38,750	101
	70	53.2	27,360	31,730	94
	80	46.3	22,990	26,770	86
	90	38.5	19,660	22,910	75
120' Boom	100	29.0	17,040	19,890	60
	110	14.8	14,910	17,450	34

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
130' Boom	23	81.0	116,490	136,390*	125
	25	80.0	103,530	126,910	125
	30	77.6	80,830	97,230	124
	35	75.1	65,900	78,520	123
	40	72.6	55,520	65,500	121
24' Mast	50	67.5	41,680	48,880	117
	60	62.2	32,970	38,520	113
	70	56.7	27,130	31,500	107
	80	50.7	22,770	26,550	99
	90	44.2	19,440	22,690	90
140' Boom	100	36.8	16,820	19,680	78
	110	27.8	14,700	17,240	62
	120	14.2	12,950	15,240	36

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
150' Boom	25	80.8	103,370	122,990*	135
	30	78.5	80,670	97,070	134
	35	76.3	65,720	78,360	133
	40	74.0	55,370	65,350	132
	50	69.3	41,520	48,730	128
24' Mast	60	64.5	32,810	38,370	124
	70	59.5	26,990	31,350	119
	80	54.2	22,620	26,410	112
	90	48.6	19,300	22,560	104
	100	42.4	16,690	19,550	94
160' Boom	110	35.3	14,560	17,110	81
	120	26.6	12,830	15,120	65
	130	13.6	11,360	13,450	37

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
170' Boom	27	80.6	92,710	110,670*	145
	30	79.4	80,470	96,900	144
	35	77.3	65,510	78,180	143
	40	75.2	55,160	65,140	142
	50	70.9	41,290	48,520	139
24' Mast	60	66.5	32,570	38,150	135
	70	61.9	26,760	31,110	130
	80	57.2	22,390	26,180	124
	90	52.1	19,060	22,330	117
	100	46.7	16,450	19,320	108
180' Boom	110	40.8	14,330	16,880	98

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
190' Boom	28	80.8	87,970	97,490*	155
	30	80.1	80,270	96,700	154
	35	78.1	65		

# LIFT RATINGS IN POUNDS (cont'd)

With 59H Open Throat Boom, 24' Floating Mast and 51,000 Pound Counterweight Fully Extended

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
180' Boom	33	80.8	64,040*	64,040*	184
	35	80.1	63,580*	63,580*	184
	40	78.5	54,330	62,550*	183
	50	75.2	40,420	47,690	181
	60	71.9	31,670	37,280	178
	70	68.5	25,900	30,220	174
	80	65.1	21,520	25,350	170
	90	61.5	18,190	21,480	165
	100	57.8	15,560	18,450	159
	110	53.9	13,440	16,010	152
	120	49.9	11,690	14,010	144
	130	45.6	10,240	12,350	135
	140	40.9	8,990	10,920	124
	150	35.7	7,920	9,710	111
	160	29.8	6,990	8,430*	96
	170	22.5	6,180	7,270*	75
	180	11.5	5,470	6,210*	42
190' Boom	34	81.0	55,980*	55,980*	194
	35	80.7	55,700*	55,700*	194
	40	79.1	54,110	54,810*	193
	50	76.0	40,190	47,470	191
	60	72.9	31,440	37,060	188
	70	69.7	25,690	29,990	185
	80	66.5	21,300	25,120	181
	90	63.1	17,960	21,260	176
	100	59.7	15,340	18,230	170
	110	56.1	13,220	15,800	164
	120	52.4	11,480	13,800	157
	130	48.5	10,010	12,120	149
	140	44.3	8,760	10,700	139
	150	39.8	7,700	9,410*	128
24' Mast	160	34.8	6,770	8,120*	115
	170	29.0	5,960	6,970*	98
	180	21.9	5,240	5,960*	77
	190	11.2	4,610	5,040*	43
200' Boom	36	80.8	49,280*	49,280*	204
	40	79.7	48,570*	48,570*	203
	50	76.7	39,950	45,540*	201
	60	73.8	31,200	36,830	199
	70	70.8	25,440	29,750	195
	80	67.7	21,060	24,900	192
	90	64.6	17,710	21,010	187
	100	61.3	15,080	17,980	182
	110	58.0	12,960	15,550	176
24' Mast	120	54.2	11,480	13,800	157
	130	48.5	10,010	12,120	149
	140	44.3	8,760	10,700	139
	150	39.8	7,700	9,410*	128
	160	34.8	6,770	8,120*	115
	170	29.0	5,960	6,970*	98
	180	21.9	5,240	5,960*	77
	190	11.2	4,610	5,040*	43

Boom & Mast Length	Radius	Boom Angle Degrees	Side Frames Retracted	Side Frames Extended	From Boom Pt. to Ground
200' Boom	120	54.6	11,220	13,540	169
	130	51.0	9,750	11,870	162
	140	47.2	8,500	10,440*	153
	150	43.1	7,440	8,960*	143
	160	38.7	6,500	7,670*	131
	170	33.8	5,690	6,550*	118
	180	28.3	4,980	5,580*	101
	190	21.4	4,340	4,700*	79
	200	10.9	3,780	3,910*	144
	210				
	220				
	230				
	240				
24' Mast	38	80.7	43,610*	43,610*	214
	40	80.2	43,270*	43,270*	214
	50	77.4	39,730	40,510*	212
	60	74.6	30,970	36,610	209
	70	71.7	25,240	29,530	206
	80	68.8	20,850	24,690	202
	90	65.9	17,510	20,820	198
	100	62.8	14,870	17,780	193
	110	59.7	12,750	15,340	188
	120	56.5	11,010	13,340	182
	130	53.1	9,540	11,660	174
	140	49.6	8,300	10,140*	166
	150	46.0	7,230	8,670*	157
	160	42.0	6,300	7,390*	147
	170	37.7	5,490	6,270*	135
210' Boom	180	33.0	4,770	5,290*	121
	190	27.5	4,130	4,420*	103
	200	20.8	3,560	3,650*	81
	210	10.7	2,960*	2,960*	45
	220				
	230				
	240				
	250				
	260				
	270				
	280				
	290				
	300				
220' Boom	39	80.9	38,720*	38,720*	224
	40	80.6	38,510*	38,510*	224
	50	78.0	35,940*	35,940*	222
	60	75.3	30,730	33,690*	219
	70	72.6	25,000	29,290	217
	80	69.8	20,610	24,460	213
	90	67.0	17,260	20,570	209
	100	64.2	14,630	17,540	205
	110	61.2	12,510	15,100	199
	120	58.2	10,750	13,080	193
	130	55.1	9,280	11,380*	187
	140	51.8	8,040	9,660*	179
	150	48.4	6,970	8,190*	171
	160	44.8	6,040	6,920*	161
24' Mast	170	41.0	5,230	5,820*	151
	180	36.8	4,500	4,850*	138
	190				
	200				
	210				
	220				
	230				
	240				
	250				
	260				
	270				
	280				
	290				
250' Boom	39	80.9	29,830*	29,830*	244
	50	79.0	27,070*	27,070*	242
	60	76.5	25,030*	25,030*	240
	70	74.1	22,350*	22,350*	237
	80	71.6	20,140	21,080*	234
	90	69.0	16,780	19,180*	231
	100	66.4	14,150	17,070	227
	110	63.8	12,010	14,610	222
	120	61.1	10,260	12,500*	217
	130	58.3	8,790	10,480*	211
	140	55.5	7,540	8,770*	204
	150	52.5	6,470	7,310*	197
	160	49.5	5,540	6,050*	189
	170	46.2	4,720	4,960*	180
260' Mast	180	42.8	4,000	4,000*	169
	190	39.2	3,160*	3,160*	158
	200	35.2	2,410*	2,410*	145
	210	30.8	1,760*	1,760*	129
	220	25.7	1,170*	1,170*	110
	230				
	240				
	250				
	260				
	270				
	280				
	290				
	300				
270' Boom	4.3	80.6	107,140*	107,140*	20
	4.5	79.8	101,620*	101,620*	20
	5.0	78.2	88,430	91,470*	20
	5.5	76.6	75,970	83,130*	20
	6.0	75.0	66,560	76,220*	20
	7.0	71.7	53,230	65,340*	19
	8.0	68.4	44,230	53,780	19
	9.0	64.9	37,790	45,400	19
	10.0	61.4	32,900	39,230	18
	11.0	57.7	29,090	34,460	17
	12.0	53.9	26,060	30,690	17
	13.0	49.9	23,550	27,620	16
	14.0	45.6	21,450	25,110	15
	15.0	41.0	19,670	22,970	14
280' Mast	16.0	35.9	18,130	21,140	13
	17.0	30.0	16,810	19,560	11
	18.0	22.8	15,640	18,180	9
	19.0				
	20.0				
	21.0				
	22.0				
	23.0				
	24.0				
	25.0				
	26.0				
	27.0				
	28.0				
290' Boom	4.9	80.3	92,160	93,700*	23
	5.0	79.9	88,440	91,420*	23
	5.5	78.6	75,990	83,080*	23
	6.0	77.2	66,570	76,180*	23
	7.0	74.4	53,230	65,310*	23
	8.0	71.6	44,220	53,770	22
	9.0	68.7	37,780	45,410	22
	10.0	65.8	32,890	39,240	21
	11.0	62.8	29,080	34,460	21
	12.0	59.7	26,050	30,690	20
	13.0	56.5	23,540	27,620	20
	14.0	53.2	21,440	25,120	19
	15.0	49.8	19,660	22,970	18
	16.0	46.1	18,130	21,140	17
300' Mast	17.0	42.2	16,810	19,570	16
	18.0	38.0	15,640	18,190	15
	19.0	33.4	14,620	16,980	14
	20.0	28.0	13,700	15,910	12

(Continued)

Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters

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# LIFT RATINGS IN KILOGRAMS (cont'd)

With 59H Open Throat Boom, 7.3M Floating Mast and 23,134 Kg Counterweight Fully Extended

Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters
24.4 M Boom	5.2	80.8	83,430	88,160*	26	33.5 M Boom	24.0	47.2	10,650	12,400	27	45.7 M Boom	8.5	80.8	39,900	44,220*	47
	5.5	80.0	75,950	83,030*	26		26.0	42.3	9,580	11,160	25		9.0	80.3	37,210	43,990*	47
	6.0	78.8	66,530	76,140*	26		28.0	36.9	8,670	10,110	22		10.0	79.0	32,290	38,720	47
	7.0	76.4	53,170	65,280*	26		30.0	30.7	7,900	9,220	19		11.0	77.7	28,440	33,910	47
	8.0	74.0	44,160	53,730	25		(cont.) 32.0	23.0	7,230	8,440	15		12.0	76.4	25,450	30,100	47
	9.0	71.5	37,720	45,350	25		7.0	81.0	52,840	61,860*	38		13.0	75.1	22,920	27,010	46
	10.0	69.0	32,830	39,180	25		8.0	79.4	43,890	53,510	38		14.0	73.8	20,810	24,530	46
	11.0	66.4	29,000	34,400	24		9.0	77.8	37,450	45,120	38		15.0	72.5	19,030	22,390	46
	12.0	63.8	25,990	30,620	24		10.0	76.2	32,550	38,950	38		16.0	71.2	17,490	20,550	45
	13.0	61.2	23,470	27,550	23		11.0	74.6	28,710	34,150	37		17.0	69.9	16,160	18,960	45
7.3 M Mast	14.0	58.5	21,370	25,050	23		12.0	72.9	25,710	30,350	37		18.0	68.5	14,990	17,580	45
	15.0	55.6	19,580	22,900	22		13.0	71.3	23,180	27,270	37		19.0	67.2	13,960	16,360	44
	16.0	52.7	18,060	21,080	21		14.0	69.6	21,070	24,780	36		20.0	65.8	13,130	15,280	44
	17.0	49.7	16,730	19,500	21		15.0	67.9	19,300	22,640	36		22.0	63.0	11,560	13,450	43
	18.0	46.5	15,570	18,130	20		16.0	66.2	17,760	20,810	35		24.0	60.2	10,280	12,040	42
	19.0	43.1	14,540	16,910	19		17.0	64.5	16,430	19,220	35		26.0	57.2	9,220	10,810	40
	20.0	39.5	13,620	15,830	17		18.0	62.7	15,260	17,840	35		28.0	54.2	8,310	9,760	39
	22.0	31.3	12,090	14,020	15		19.0	61.0	14,230	16,620	34		30.0	51.0	7,530	8,860	38
	24.0	20.4	10,810	12,540	10		20.0	59.1	13,320	15,550	33		32.0	47.7	6,870	8,100	36
	22.0	55.4	11,820	13,720	32		22.0	55.4	11,820	13,720	32		34.0	44.2	6,270	7,420	34
27.4 M Boom	5.8	80.5	70,110	78,850*	29		24.0	51.5	10,550	12,300	31		36.0	40.4	5,750	6,820	32
	6.0	80.1	66,510	76,110*	29		26.0	47.3	9,480	11,060	29		38.0	36.4	5,290	6,290	29
	7.0	77.9	53,160	65,240*	29		28.0	42.9	8,570	10,010	27		40.0	31.9	4,880	5,820	26
	8.0	75.8	44,130	53,700	29		30.0	38.0	7,800	9,120	24		42.0	26.7	4,500	5,390	22
	9.0	73.6	37,680	45,330	28		32.0	32.6	7,130	8,350	22		44.0	20.4	4,170	5,010	18
	10.0	71.4	32,800	39,160	28		34.0	26.1	6,530	7,670	18		9.1	80.7	36,330	38,030*	50
	11.0	69.2	28,980	34,380	28		36.0	17.6	6,010	7,070	13		10.0	79.7	32,190	37,680*	50
	12.0	66.9	25,960	30,600	27		7.6	80.8	46,880	55,780*	41		11.0	78.5	28,340	33,820	50
	13.0	64.6	23,440	27,520	27		8.0	80.2	43,810	53,420	41		12.0	77.3	25,360	30,000	50
	14.0	62.3	21,350	25,030	26		9.0	78.7	37,380	45,050	41		13.0	76.1	22,820	26,910	49
7.3 M Mast	15.0	59.9	19,560	22,890	26		10.0	77.3	32,470	38,880	41		14.0	74.9	20,710	24,440	49
	16.0	57.4	18,030	21,060	25		11.0	75.8	28,640	34,080	40		15.0	73.6	18,920	22,280	49
	17.0	54.9	16,700	19,480	24		12.0	74.3	25,640	30,280	40		16.0	72.4	17,380	20,440	49
	18.0	52.3	15,550	18,110	24		13.0	72.8	23,110	27,190	40		17.0	71.2	16,040	18,850	48
	19.0	49.6	14,520	16,890	23		14.0	71.2	21,010	24,720	40		18.0	69.9	14,880	17,470	48
	20.0	46.8	13,610	15,820	22		15.0	69.7	19,220	22,570	39		19.0	68.7	13,850	16,250	47
	22.0	40.7	12,090	14,000	20		16.0	68.2	17,680	20,730	39		20.0	67.4	13,020	15,170	47
	24.0	33.7	10,810	12,550	17		17.0	66.6	16,360	19,150	38		22.0	64.8	11,450	13,340	46
	26.0	25.1	9,730	11,300	14		18.0	65.0	15,190	17,770	38		24.0	62.2	10,180	11,940	45
	22.0	55.4	11,820	13,720	32		19.0	63.4	14,160	16,560	37		26.0	59.5	9,110	10,700	44
30.5 M Boom	20.0	61.7	13,320	15,480	37		22.0	58.4	11,760	13,660	36		28.0	56.7	8,200	9,650	43
	22.0	58.4	11,760	13,660	36		24.0	54.9	10,480	12,240	34		30.0	53.8	7,420	8,750	41
	24.0	51.3	9,410	11,000	33		26.0	51.3	9,410	11,000	33		32.0	50.9	6,750	7,980	40
	26.0	47.5	8,520	9,960	31		28.0	47.5	8,740	9,060	29		34.0	47.8	6,160	7,300	38
	30.0	43.4	7,740	9,060	29		32.0	39.0	7,060	8,280	27		36.0	44.5	5,650	6,710	36
	32.0	34.1	6,480	7,610	24		34.0	34.1	6,480	7,610	24		38.0	41.0	5,180	6,180	34
	34.0	28.5	5,960	7,020	21		36.0	21.5	5,500	6,490	16		40.0	37.3	4,770	5,710	31
	36.0	21.5	5,500	6,490	16		38.0	21.5	5,500	6,490	16		42.0	33.2	4,390	5,280	29
	38.0	21.5	5,500	6,490	16		40.0	24.1	5,960	7,020	21		44.0	28.5	4,060	4,900	25
	40.0	21.5	5,500	6,490	16		42.0	21.5	5,500	6,490	16		46.0	23.1	3,750	4,550	21
	42.0	21.5	5,500	6,490	16		44.0	21.5	5,500	6,490	16		48.0	16.0	3,470	4,190*	15
33.5 M Boom	8.2	80.6	42,050	50,200*	44	42.7 M Boom	9.0	79.6	37,300	44,970	44	51.8 M Boom	9.4	80.9	33,270*	33,270*	53
	10.0	78.2	32,380	38,800	44		10.0	78.2	32,380	38,800	44		10.0	80.3	32,100	32,980*	53
	11.0	76.8	28,540	34,000	44		11.0	76.8	28,540	34,000	44		11.0	79.2	28,250	32,720*	53
	12.0	75.4	25,540	30,190	43		12.0	75.4	25,540	30,190	43		12.0	78.0	25,270	29,910	53
	13.0	74.0	23,020	27,100	43		13.0	74.0	23,020	27,100	43		13.0	76.9	22,740	26,810	53
	14.0	72.6	20,910	24,630	43		14.0	72.6	20,910	24,630	43		14.0	75.8	20,620	24,360	52
	15.0	71.2	19,120	22,480	42		15.0	71.2	19,120	22,480	42		15.0	74.6	18,830	22,200	52
	16.0	69.8	17,580	20,640	42		16.0	69.8	17,580	20,640	42		16.0	73.5	17,290	20,360	52
	17.0	68.3	16,250	19,050	42		17.0	68.3	16,250	19,050	42		17.0	72.3	15,950	18,770	51
	18.0	66.9	15,080	17,660	41		18.0	66.9	15,080	17,660	41		18.0	71.2	14,780	17,380	51
7.3 M Mast	19.0	65.4	14,060	16,460	41		19.0	63.9	13,220	15,380	40		19.0	70.0	13,750	16,160	51
	20.0	63.9	11,660	13,550	39		20.0	57.8	10,380	12,130	38		20.				

# LIFT RATINGS IN KILOGRAMS (cont'd)

With 59H Open Throat Boom, 7.3M Floating Mast and 23,134 Kg Counterweight Fully Extended

Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	
51.8 M Boom (cont.)	44.0	34.3	3,980	4,820	31		24.0	68.1	9,770	11,550	59		46.0	48.1	3,120	3,660*	52	
	46.0	30.1	3,670	4,470	28		26.0	66.1	8,700	10,300	58		48.0	45.8	2,840	3,280*	50	
	48.0	25.3	3,390	4,130*	24		28.0	64.0	7,790	9,250	57		50.0	43.3	2,580	2,930*	48	
	50.0	19.4	3,130	3,750*	19		30.0	61.9	7,010	8,350	56		52.0	40.8	2,340	2,610*	46	
	10.1	80.8	29,050*	29,050*	56		32.0	59.7	6,340	7,580	55		54.0	38.0	2,130	2,320*	43	
	11.0	79.8	28,150	28,740*	56		34.0	57.5	5,750	6,900	53		(cont.)	56.0	35.2	1,930	2,050*	41
	12.0	78.7	25,170	28,430*	56		36.0	55.2	5,220	6,300	52			58.0	32.1	1,740	1,800*	38
	13.0	77.7	22,630	26,720	56		38.0	52.9	4,760	5,770	51			60.0	28.7	1,570	1,570*	34
	14.0	76.6	20,510	24,260	55		40.0	50.5	4,350	5,300	49			62.0	24.9	1,360*	1,360*	30
	15.0	75.5	18,720	22,100	55		42.0	48.0	3,970	4,870	47			64.0	20.4	1,170*	1,170*	25
	16.0	74.4	17,190	20,260	55		44.0	45.4	3,640	4,440*	45			12.5	80.8	15,450*	15,450*	71
	17.0	73.3	15,850	18,670	55		46.0	42.7	3,330	4,010*	43			13.0	80.4	15,210*	15,210*	71
	18.0	72.2	14,680	17,280	54		48.0	39.8	3,050	3,620*	41			14.0	79.5	14,960*	14,960*	71
	19.0	71.1	13,640	16,060	54		50.0	36.8	2,800	3,270*	38			15.0	78.7	14,730*	14,730*	71
	20.0	70.0	12,830	14,970	54		52.0	33.5	2,560	2,950*	36			16.0	77.9	14,290*	14,290*	71
54.9 M Boom	22.0	67.8	11,260	13,250	53		54.0	29.9	2,340	2,650*	32			17.0	77.0	13,800*	13,800*	70
	24.0	65.5	9,980	11,750	52		56.0	25.9	2,140	2,370*	29			18.0	76.2	13,580*	13,580*	70
7.3 M Mast	26.0	63.2	8,910	10,510	51		58.0	21.1	1,960	2,120*	24			19.0	75.3	12,630*	12,630*	70
	28.0	60.8	8,010	9,470	50		60.0	15.0	1,780	1,880*	18			20.0	74.5	12,320	12,410*	70
	30.0	58.4	7,230	8,570	49		11.6	80.7	19,780*	19,780*	65			22.0	72.8	10,760	11,970*	69
	32.0	55.9	6,550	7,790	47		12.0	80.3	19,640*	19,640*	65			24.0	71.1	9,470	11,250	68
	34.0	53.3	5,960	7,110	46		13.0	79.4	19,330*	19,330*	65			26.0	69.3	8,390	10,000	68
	36.0	50.7	5,450	6,520	44		14.0	78.5	18,870*	18,870*	65			28.0	67.6	7,480	8,950	67
	38.0	47.9	4,980	5,990	43		15.0	77.6	18,420	18,430*	65			30.0	65.8	6,700	8,050	66
	40.0	45.0	4,570	5,520	41		16.0	76.7	16,880	18,140*	64			32.0	64.0	6,020	7,270	65
	42.0	42.0	4,200	5,090	39		17.0	75.8	15,540	17,560*	64			34.0	62.2	5,440	6,590	64
	44.0	38.7	3,850	4,700	36		18.0	74.8	14,360	16,970	64			36.0	60.3	4,910	5,990	63
	46.0	35.2	3,550	4,360	34		19.0	73.9	13,330	15,750	64			38.0	58.4	4,450	5,450*	62
	48.0	31.4	3,280	3,970*	31		20.0	73.0	12,530	14,660	63			40.0	56.4	4,030	4,880*	60
	50.0	27.1	3,010	3,600*	27		22.0	71.1	10,960	12,950	63			42.0	54.4	3,660	4,370*	59
	52.0	22.0	2,780	3,260*	23		24.0	69.2	9,680	11,450	62			44.0	52.4	3,320	3,900*	58
	54.0	15.5	2,570	2,950*	17		26.0	67.3	8,600	10,210	61			46.0	50.3	3,010	3,480*	56
	10.4	81.0	25,390*	25,390*	59		28.0	65.3	7,690	9,160	60			48.0	48.1	2,740	3,110*	54
	11.0	80.3	25,210*	25,210*	59		30.0	63.3	6,920	8,270	59			50.0	45.9	2,470	2,760*	52
	12.0	79.3	24,890*	24,890*	59		32.0	61.3	6,250	7,490	58			52.0	43.6	2,240	2,440*	50
	13.0	78.3	22,530	24,500*	59		34.0	59.2	5,650	6,810	57			54.0	41.1	2,020	2,150*	48
	14.0	77.3	20,420	24,110*	59		36.0	57.1	5,130	6,210	56			56.0	38.6	1,830	1,890*	46
	15.0	76.3	18,620	22,000	58		38.0	54.9	4,670	5,680	54			58.0	35.9	1,630*	1,630*	43
	16.0	75.3	17,080	20,160	58		40.0	52.7	4,250	5,210	53			60.0	33.0	1,410*	1,410*	40
	17.0	74.2	15,740	18,560	58		42.0	50.4	3,880	4,760*	51			62.0	29.8	1,190*	1,190*	37
	18.0	73.2	14,580	17,180	57		44.0	48.1	32550	4,300*	50			64.0	26.3	1,000*	1,000*	33
	19.0	72.2	13,540	15,960	57		46.0	45.6	3,240	3,870*	48			12.8	80.9	13,530*	13,530*	74
	20.0	71.1	12,730	14,870	57		48.0	43.0	2,960	3,490*	46			13.0	80.8	13,500*	13,500*	74
	22.0	69.0	11,160	13,150	56		50.0	40.3	2,700	3,140*	43			14.0	80.0	12,670*	12,670*	74
57.9 M Boom	24.0	66.9	9,880	11,650	55		52.0	37.5	2,470	2,820*	41			15.0	79.2	11,920*	11,920*	74
	26.0	64.7	8,810	10,410	54		54.0	34.4	2,250	2,520*	38			16.0	78.4	11,780*	11,780*	74
7.3 M Mast	28.0	62.5	7,910	9,360	53		56.0	31.1	2,050	2,250*	35			17.0	77.6	11,650*	11,650*	74
	30.0	60.2	7,130	8,460	52		58.0	27.4	1,870	2,000*	31			18.0	76.8	11,020*	11,020*	73
	32.0	57.9	6,450	7,690	51		60.0	23.1	1,690	1,760*	27			19.0	76.0	10,930*	10,930*	73
	34.0	55.5	5,870	7,020	50		62.0	18.0	1,540	1,550*	22			20.0	75.2	10,850*	10,850*	73
	36.0	53.1	5,340	6,420	48		64.0	10.7	1,340*	1,340*	14			22.0	73.5	10,250*	10,250*	72
	38.0	50.6	4,880	5,880	47		11.9	80.9	17,560*	17,560*	68			24.0	71.9	9,350	9,730*	72
	40.0	48.0	4,470	5,420	45		12.0	80.8	17,560*	17,560*	68			26.0	70.2	8,280	9,270*	71
	42.0	45.2	4,090	4,990	43		13.0	79.9	17,280*	17,280*	68			28.0	68.6	7,360	8,830	70
	44.0	42.3	3,750	4,600	41		14.0	79.1	16,730*	16,730*	68			30.0	66.9	6,590	7,940	69
	46.0	39.3	3,450	4,210*	39		15.0	78.2	16,430*	16,430*	68			32.0	65.1	5,910	7,160	68
	48.0	36.1	3,180	3,830*	36		16.0	77.3	15,910*	15,910*	67			34.0	63.4	5,320	6,480	67
	50.0	32.5	2,910	3,460*	33		17.0	76.4	15,420	15,660*	67			36.0	61.6	4,790	5,860*	66
	52.0	28.6	2,680	3,140*	30		18.0	75.6	14,250	15,160*	67			38.0	59.8	4,330	5,220*	65
	54.0	24.1	2,470	2,830*	26		19.0	74.7	13,220	14,930*	67			40.0	58.0	3,920	4,650*	64
	56.0	18.7	2,270	2,550*	120		20.0	73.8	12,420	14,560	66			42.0	56.1	3,540	4,140*	63
	11.0	80.8	22,350*	22,350*	62		22.0	72.0	10,850	12,850	66			44.0	54.2	3,200	3,670*	61
	12.0	79.9	22,050*	22,050*	62		24.0	70.2	9,560	11,350	65			46.0	52.3	2,900	3,270*	60
	13.0	78.9	21,700*	21,700*	62		26.0	68.3	8,500	10,110	64			48.0	50.3	2,610	2,880*	58
61.0 M Boom	14.0	77.9	20,320	21,190*	62		28.0	66.5	7,590	9,050	64			50.0	48.2	2,350	2,530*	56
	15.0	77.0	18,520	20,850*	61		30.0	64.6	6,810	8,150	63			52.0	46.0	2,120	2,230*	55
7.3 M Mast	16.0	76.0	16,970	20,060	61		32.0	62.7	6,130	7,370	62			54.0	43.8	1,900	1,930*	53
	17.0	75.0	15,630	18,460	61		34.0											

# CRANE RATING DATA

## WARNING

These lift ratings are invalid if the crane has been modified or altered by use of other than GENUINE AMERICAN PARTS as such modifications or alterations may affect its capacity or safe operation. See American Crane Corporation Service Bulletin #259.

The ratings in this chart are for planning purposes only. Only those ratings specifically assigned to a crane and mounted in the operator's cab or in the Operator's Manual should be used for actual operation.

Ratings in this chart are in POUNDS ([Kgs](#)) and do not exceed the percentage of tipping specified for this crane by ANSI B30.5. All ratings require that the crane be standing level on a firm uniformly supporting surface.

Do not lift loads in excess of those shown on this chart. Lifting loads in excess of those shown or operation not in accordance with good operating practice, including limitations shown on page 3499 of Operator's Manual, can cause tipping, structural damage or catastrophic failure.

Asterisk (\*) areas on this chart indicate ratings which are limited by strength of material or factors other than stability (tipping).

"RADIUS IN FEET" is the horizontal distance at ground level from the crane centerline of rotation to a vertical line through the center of gravity of the suspended load.

When using the main boom fall with jib in place, the main fall ratings must be reduced by the jib effective weight shown on the jib rating chart plus twice the weight of all suspended blocks, slings, rope, etc., at the jib fall. See Appendix A.

When using the main boom fall with boom tip extension in place, the main fall ratings must be reduced by the weight of the boom tip extension plus twice the weight of all suspended blocks, slings, rope, etc., at the boom tip extension fall. See Appendix A.

Blocks, slings, buckets and other load carrying devices are considered part of the load. The weight of standard hoisting ropes for the rating at a given radius has been calculated as part of the boom point load and need not be considered in determining net allowable loads. See Appendix A.

This chart was developed exclusively for use with a boom only. Under no circumstances are these ratings to be interpreted for use with a jib.

Ratings shown on this chart make no allowance for such factors as out of plumb loads, wind, poor soil conditions, improper inflation of rubber tires and dynamic effects due to excessive operating speeds. The user (operator) must exercise judgement to make allowance for these conditions. See page 3499 of Operator's Manual for detailed information.

No account is taken of the wind force on the load. This effect, which can be substantial for loads with large surface areas, must be considered by the user. In any wind it is strongly recommended that taglines be used to control the load.

MAST HOIST LINE is 17 parts of .75 inch ([19 mm](#)) diameter 6 x 26, WS, FW, RAL, IWRC, EIPS wire rope with a minimum breaking strength of 58,800 pounds ([26,672 Kg](#)).

PENDANT SUSPENSION LINE is 2 parts of 1.375 inch ([35 mm](#)) diameter EEIPS wire rope with a minimum breaking strength of 211,000 pounds ([95,710 Kg](#)).

MAIN LOAD LINE is 1 inch ([25 mm](#)) diameter 6 x 25, RRL, IWRCP, EIPS wire rope with a minimum breaking strength of 103,400 pounds ([46,901 Kg](#)).

Erection "OVER THE END" is with the boom over the idler end with idler tumblers blocked (See Operator's Manual for blocking instructions). Erection "OVER THE SIDE" is with the boom 90° to the side frames and with the side frames extended. Blocks, slings and other load carrying devices must be on the ground during erection.

## LOAD HOISTING INFORMATION

Maximum Lifting Capacity in Pounds	Minimum Parts of Line	Maximum Hoisting Distance in Feet	
		Main (Front)	Aux. (rear)
250,000	9	160	160
236,000	8	180	180
206,500	7	200	200
177,000	6	240	240
147,500	5	290	290
118,000	4	360	360
88,500	3	480	480
59,000	2	730	730
29,500	1	1,460	1,460

Maximum Lifting Capacity in Kilograms	Minimum Parts of Line	Maximum Hoisting Distance in Meters	
		Main (Front)	Aux. (rear)
113,400	9	49	49
107,049	8	55	55
93,668	7	61	61
80,287	6	73	73
66,906	5	88	88
53,524	4	110	110
40,143	3	146	146
26,762	2	223	223
13,381	1	445	445

## BOOM COMPOSITION CHART

Boom Length		25' (7.6 M) 59H Inner	10' (3.0 M) 59H Center	20' (6.1 M) 59H Center	40' (12.2 M) 59H Center	25' (7.6 M) 59H Outer
Feet	Meters					
50	15.2	1	0	0	0	1
60	18.3	1	1	0	0	1
70	21.3	1	0	1	0	1
80	24.4	1	1	1	0	1
90	27.4	1	0	0	1	1
100	30.5	1	1	0	1	1
110	33.5	1	0	1	1	1
120	36.6	1	1	1	1	1
130	39.6	1	0	0	2	1
140	42.7	1	1	0	2	1

Boom Length		25' (7.6 M) 59H Inner	10' (3.0 M) 59H Center	20' (6.1 M) 59H Center	40' (12.2 M) 59H Center	25' (7.6 M) 59H Outer
Feet	Meters					
150	45.7	1	0	1	2	1
160	48.8	1	1	1	2	1
170	51.8	1	0	0	3	1
180	54.9	1	1	0	3	1
190	57.9	1	0	1	3	1
200	61.0	1	1	1	3	1
210	64.0	1	0	0	4	1
220	67.1	1	1	0	4	1
230	70.1	1	0	1	4	1
240	73.2	1	1	1	4	1

## MAXIMUM BOOM & JIB SELF-ERCTION DATA

Jib	Over the End				Over the Side			
	Boom Length		Jib Length		Boom Length		Jib Length	
	Feet	Meters	Feet	Meters	Feet	Meters	Feet	Meters
#9HL	240	73.2	0	0.0	230	70.1	0	0.0
	230	70.1	40	12.2	220	67.1	0	0.0
	220	67.1	80	24.4	210	64.0	40	12.2
	—	—	—	—	200	61.0	50	15.2
	—	—	—	—	190	57.9	60	18.3
	—	—	—	—	180	54.9	70	21.3

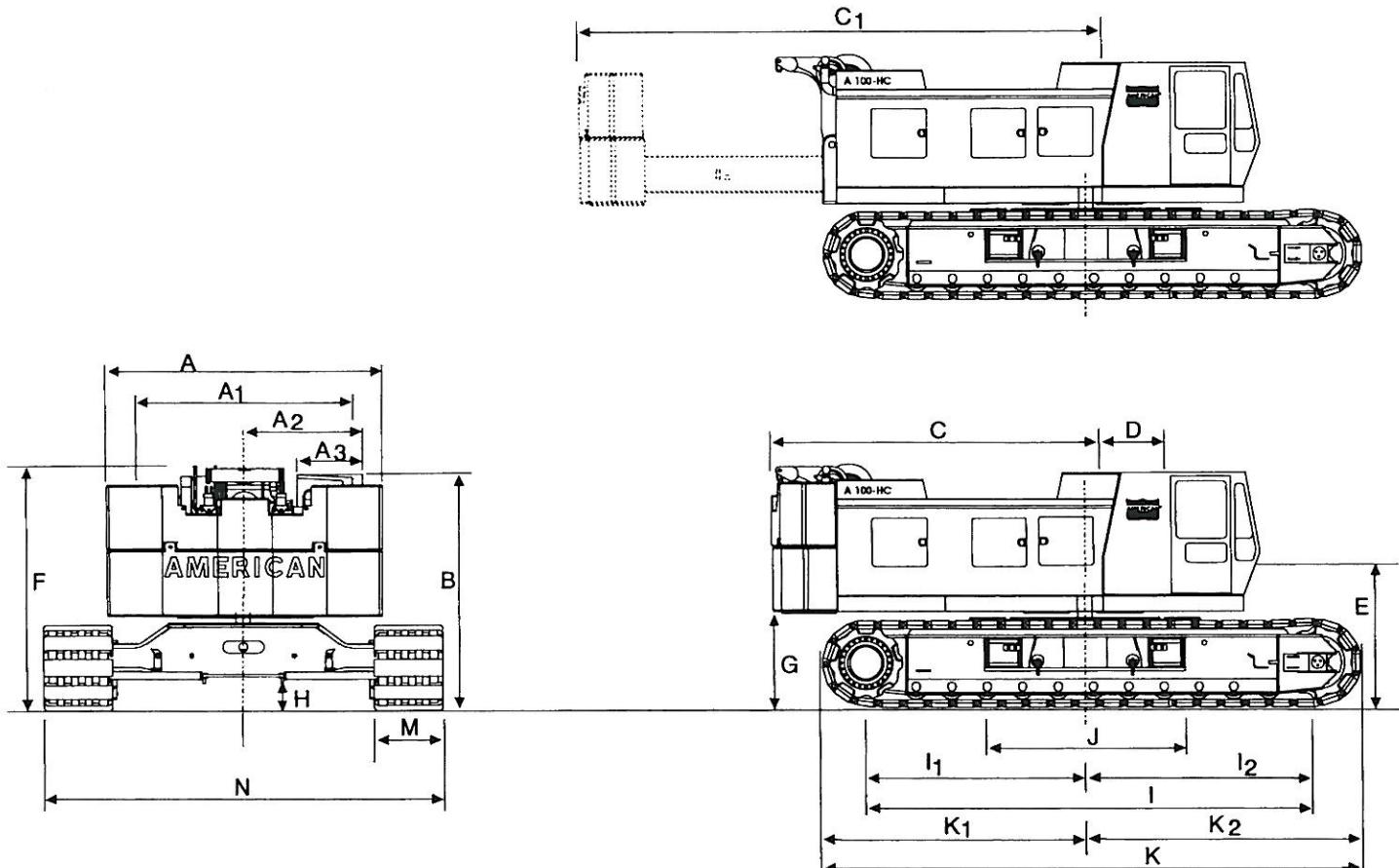
## WEIGHTS

### LBS.      KG

Lifting Crane with standard counterweight, 50' (15.2 mm) boom with offset tip, transport package, 3rd drum and 38" (965 mm) shoes .....	209,740	95,137
Lifting crane equipped as above and 44" (1,117 mm) shoes .....	213,030	96,629
Counterweight Including: .....	52,150	
Basic .....	31,000	
Overlay .....	20,000	
2 Removal Cylinders .....	1,150	
Crane boom outer (five sheave) .....	3,260	1,480
Crane boom inner (and misc.) .....	4,345	1,971
Crawler side frames 38" (965 mm) shoes .....	70,590	32,020
Crawler Side Frames 44" (1,117 mm) shoes ..	73,880	33,500
Travel weight includes upper, carbody, transportation package, boom inner, counterweight handling sheaves and third drum .....	83,740	37,985
Second swing motor .....	580	263

## GROUND PRESSURES

Lifting crane with 50 ft. (15.2 mm) boom with offset tip and standard counterweight.	38" (965 mm) shoes 10.5 PSI	44" (1,117 mm) shoes 9.03 PSI
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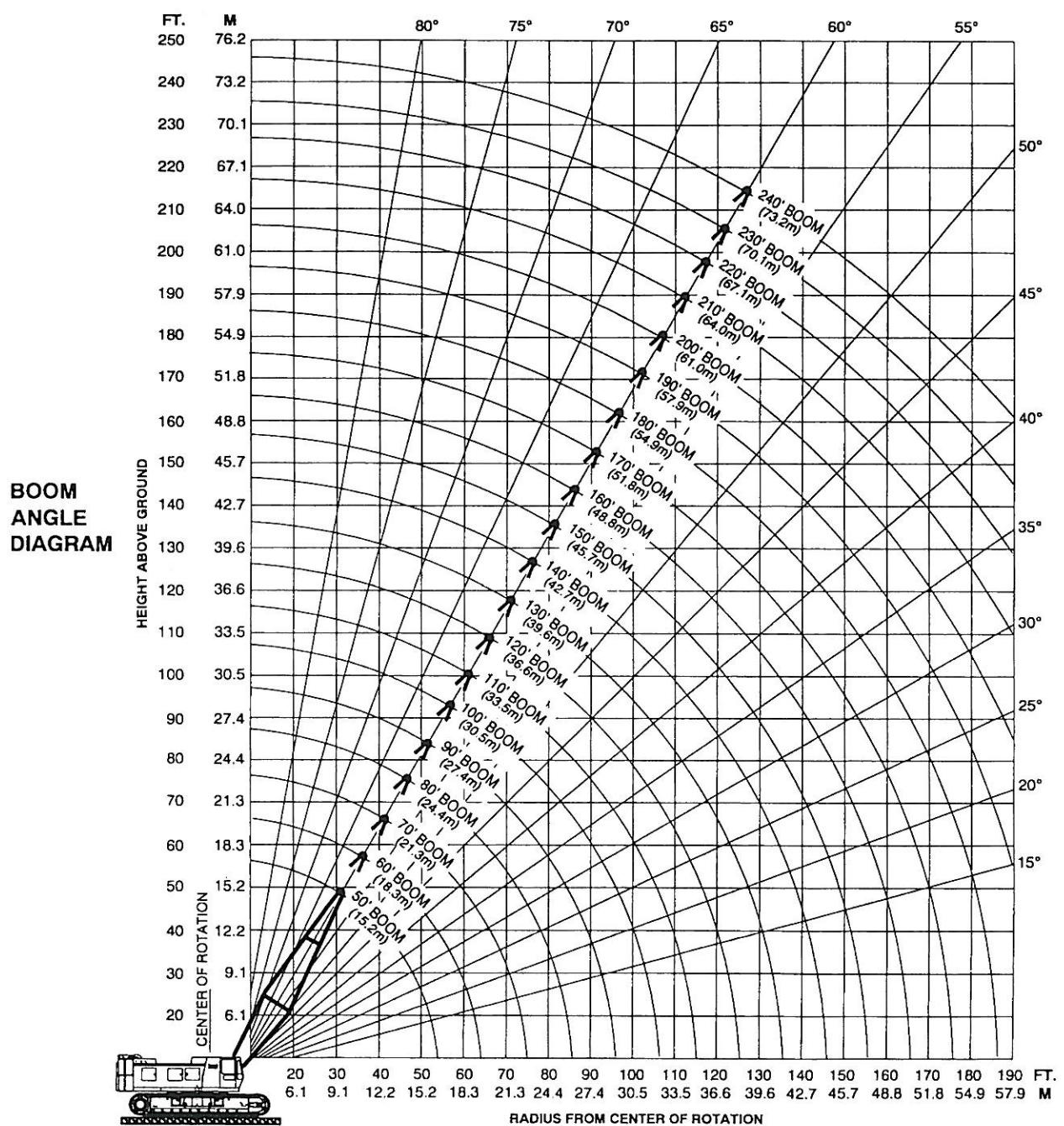


## A 100-HCW WorkHorse

### GENERAL DIMENSIONS

	FEET	MM		FEET	MM
A Width of counterweight .....	14'-0"	4,267	I <sub>2</sub> Center of idler tumbler to center of rotation .....	10' 11-5/8"	3,342
A <sub>1</sub> Width of machinery cab .....	11'-5"	3,480	J Width of carbody (including vertical jacks) .....	10'-10"	3,300
A <sub>2</sub> Centerline of machine to outside of operator's cab .....	6'-0"	1,829	K Overall length of crawlers .....	24' 7-9/16"	7,507
A <sub>3</sub> Width of operator's cab .....	3'-4"	1,016	K <sub>1</sub> Over drive tumbler to center of rotation .....	12' 0-1/2"	3,670
B Height overoperator's cab .....	12'-0"	3,658	K <sub>2</sub> Over idler tumbler to center of rotation .....	12' 7-1/16"	3,836
C Tail swing w/WorkHorse retracted .....	16'-3"	4,953	M Width of tread shoe (standard) .....	38"	965
C <sub>1</sub> Tail swing w/WorkHorse extended .....	26'-3"	8,001	(optional) .....	44"	1,118
D Center rotation to boom feet .....	3'-6"	1,066	N Overall width of crawlers .....		
E Ground to center of boom foot .....	6'-8"	2,032	38" (966 mm) shoes retracted .....	15'-2"	4,623
F Height over boom hoist .....	12' 3-9/16"	3,748	38" (966 mm) shoes extended .....	18'-5"	5,613
G Ground to bottom of counterweight.....	4' 6-3/4"	1,391	44" (1,118 mm) shoes retracted .....	15'-8"	4,775
H Minimum ground clearance.....	1' 7-1/2"	495	44" (1,118 mm) shoes extended .....	18'-11"	5,766
I Center to center of crawler tumblers .....	20' 10-5/16"	6,358	N <sub>1</sub> Lengthover crawleraxles .....	15'-2"	4,623
I <sub>1</sub> Center of drive tumbler to center of rotation .....	9' 10-3/4"	3,016			

# AMERICAN MODEL A 100-HCW WORKING RANGES



LP9603

FORM No. A 100-WH-3

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**AMERICAN®**

A 100-HC

# HYDRAULIC CRAWLER CRANE

## LIFT RATINGS IN POUNDS

With 59H Open Throat Boom, 24' Floating Mast and 51,000 Pound Counterweight Fully Retracted

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet	Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet	Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
50' Boom	12	81.0	250,000*	250,000*	56	100'	70	48.7	21,130	25,450	81	140' Boom (cont.)	130	25.6	7,830	9,880	67
	15	77.5	180,380	220,000*	55	Boom	80	40.5	17,630	21,270	71	Boom	140	13.1	6,840	8,720	38
	20	71.5	113,920	147,800	54	(cont.)	90	30.5	14,960	18,110	57						
	25	65.3	82,690	103,810	52		100	15.6	12,830	15,600	33						
	30	58.8	64,520	79,600	49												
	35	51.7	52,680	64,230	46												
	40	43.9	44,310	53,680	41												
	50	22.3	33,220	39,950	25												
60' Boom	14	80.6	204,080	220,000*	66												
	15	79.6	180,490	220,000*	66												
	20	74.7	113,950	147,890	65												
	25	69.6	82,680	103,850	63												
	30	64.4	64,480	79,610	61												
	35	59.0	52,660	64,220	58												
	40	53.2	44,270	53,680	54												
	50	39.8	33,220	39,970	45												
	60	20.3	26,250	31,480	27												
70' Boom	16	80.3	161,850	206,570*	76												
	20	76.9	113,970	147,960	75												
	25	72.7	82,690	103,880	73												
	30	68.3	64,460	79,620	72												
	35	63.8	52,650	64,220	69												
	40	59.1	44,250	53,680	67												
	50	48.9	33,210	39,980	59												
	60	36.7	26,300	31,500	48												
	70	18.8	21,470	25,760	29												
80' Boom	17	80.8	146,560	194,360*	86												
	20	78.6	113,890	147,940	85												
	25	74.9	82,570	103,800	84												
	30	71.1	64,320	79,520	82												
	35	67.3	52,500	64,100	80												
	40	63.3	44,090	53,550	78												
	50	54.9	33,040	39,830	72												
	60	45.5	26,150	31,350	63												
	70	34.2	21,350	25,660	51												
	80	17.5	17,820	21,450	30												
90' Boom	19	80.5	122,960	161,540	95												
	20	79.9	113,850	147,910	95												
	25	76.6	82,530	103,770	94												
	30	73.3	64,260	79,480	93												
	35	69.9	52,450	64,050	91												
	40	66.5	44,040	53,510	89												
	50	59.3	32,990	39,790	84												
	60	51.5	26,120	31,310	77												
	70	42.8	21,320	25,630	67												
	80	32.2	17,820	21,450	54												
100' Boom	90	16.5	15,130	18,270	32												
	20	80.9	113,740	147,850	105												
	25	78.0	82,380	103,660	104												
	30	75.0	64,090	79,350	103												
	35	72.0	52,270	63,880	102												
	40	69.0	43,860	53,350	100												
	50	62.7	32,770	39,590	95												
	60	56.0	25,920	31,110	89												
24' Mast	19	80.5	122,960	161,540	95												
	25	78.0	82,380	103,660	104												
	30	75.0	64,090	79,350	103												
	35	72.0	52,270	63,880	102												
	40	69.0	43,860	53,350	100												
	50	62.7	32,770	39,590	95												
	60	56.0	25,920	31,110	89												

(Continued)

FORM No. A100-CR-3

# LIFT RATINGS IN POUNDS

With 59H Open Throat Boom, 24' Floating Mast and 51,000 Pound Counterweight Fully Retracted

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet	Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet	Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet	
180' Boom	60	71.9	24,350	29,480	178	200' Boom	140	47.2	5,460	7,360	153	(cont.)	220'	190	32.2	1,640	3,000	124
	70	68.5	19,520	23,900	174		150	43.1	4,610	6,370	143		Boom	200	26.9	1,190	2,470	106
	80	65.1	16,010	19,700	170		160	38.7	3,850	5,490	131			210	20.4	—	2,000	83
	90	61.5	13,330	16,530	165		170	33.8	3,200	4,730	118			220	10.4	—	1,580	46
	100	57.8	11,220	14,030	159		(cont.)	180	28.3	2,630	4,070	101						
	110	53.9	9,520	12,030	152		190	21.4	2,120	3,480	79							
	120	49.9	8,110	10,380	144		200	10.9	1,670	2,950	44							
	130	45.6	6,950	9,010	135													
	140	40.9	5,940	7,840	124													
	150	35.7	5,090	6,840	111													
24' Mast	160	29.8	4,340	5,970	96													
	170	22.5	3,690	5,220	75													
	180	11.5	3,130	4,560	42													
	34	81.0	52,630	55,980*	194													
	35	80.7	50,570	55,700*	194													
	40	79.1	42,070	51,710	193													
	50	76.0	30,900	37,820	191													
	60	72.9	24,130	29,260	188													
190' Boom	70	69.7	19,310	23,700	185													
	80	66.5	15,780	19,480	181													
	90	63.1	13,100	16,300	176													
	100	59.7	11,000	13,810	170													
	110	56.1	9,300	11,810	164													
	120	52.4	7,900	10,170	157													
	130	48.5	6,720	8,790	149													
	140	44.3	5,720	7,620	139													
24' Mast	150	39.8	4,870	6,620	128													
	160	34.8	4,120	5,760	115													
	170	29.0	3,470	4,990	98													
	180	21.9	2,900	4,330	77													
	190	11.2	2,390	3,740	43													
	36	80.8	48,430	49,280*	204													
	40	79.7	41,860	48,570*	203													
	50	76.7	30,660	37,610	201													
200' Boom	60	73.8	23,900	29,020	199													
	70	70.8	19,060	23,460	195													
	80	67.7	15,540	19,250	192													
	90	64.6	12,850	16,060	187													
	100	61.3	10,740	13,570	182													
	110	58.0	9,040	11,560	176													
	120	54.6	7,640	9,910	169													
	130	51.0	6,460	8,530	162													

# LIFT RATINGS IN KILOGRAMS

With 59H Open Throat Boom, 7.3M Floating Mast and 23,134 Kg Counterweight Fully Retracted

Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters
15.2 M Boom	3.7	81.0	113,400*	113,400*	17	18.3 M Boom	4.3	80.6	92,570	100,093*	20	21.3 M Boom	4.9	80.3	73,410	93,700*	23
	4.0	79.7	100,000*	100,000*	17		4.5	79.8	84,170	100,000*	20		5.0	79.9	70,440	91,420*	23
	4.5	77.8	84,120	100,000*	17		5.0	78.2	70,410	91,470*	20		5.5	78.6	60,470	80,250	23
	5.0	75.8	70,380	91,510*	17		5.5	76.6	60,460	80,210	20		6.0	77.2	52,950	68,940	23
	5.5	73.8	60,440	80,170	17		6.0	75.0	52,930	68,910	20		7.0	74.4	42,230	53,650	23
	6.0	71.9	52,910	68,860	17		7.0	71.7	42,230	53,630	19		8.0	71.6	35,060	43,800	22
	7.0	67.8	42,230	53,610	16		8.0	68.4	35,060	43,790	19		9.0	68.7	29,870	36,950	22
	8.0	63.7	35,070	43,790	16		9.0	64.9	29,880	36,940	19		10.0	65.8	26,000	31,850	21
	9.0	59.4	29,890	36,930	15		10.0	61.4	26,000	31,850	18		11.0	62.8	22,940	27,940	21
	10.0	54.9	26,020	31,850	14		11.0	57.7	22,940	27,940	17		12.0	59.7	20,490	24,870	20
7.3 M Mast	11.0	50.1	22,960	27,950	14		12.0	53.9	20,500	24,870	17		13.0	56.5	18,470	22,350	20
	12.0	44.9	20,510	24,870	13		13.0	49.9	18,480	22,350	16		14.0	53.2	16,800	20,270	19
	13.0	39.2	18,500	22,360	12		14.0	45.6	16,800	20,260	15		15.0	49.8	15,370	18,510	18
	14.0	32.7	16,820	20,270	10		15.0	41.0	15,380	18,510	14		16.0	46.1	14,140	17,010	17
	15.0	24.7	15,380	18,500	8		16.0	35.9	14,150	17,010	13		17.0	42.2	13,110	15,720	16
	3.7	81.0	113,400*	113,400*	17		17.0	30.0	13,100	15,710	11		18.0	38.0	12,180	14,580	15
	4.0	79.7	100,000*	100,000*	17		18.0	22.8	12,160	14,580	9		19.0	33.4	11,350	13,590	14
	4.5	77.8	84,120	100,000*	17												
	5.0	75.8	70,380	91,510*	17												
	5.5	73.8	60,440	80,170	17												
	6.0	71.9	52,910	68,860	17												
	7.0	67.8	42,230	53,610	16												
	8.0	63.7	35,070	43,790	16												
	9.0	59.4	29,890	36,930	15												
	10.0	54.9	26,020	31,850	14												
	11.0	50.1	22,960	27,950	14												
	12.0	44.9	20,510	24,870	13												
	13.0	39.2	18,500	22,360	12												
	14.0	32.7	16,820	20,270	10												
	15.0	24.7	15,380	18,500	8												

(Continued)

# LIFT RATINGS IN KILOGRAMS (cont'd)

With 59H Open Throat Boom, 7.3M Floating Mast and 23,134 Kg Counterweight Fully Retracted

Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters
24.4 M Boom	5.2	80.8	66,480	88,160*	26	33.5 M Boom	24.0	47.2	8,110	9,800	27	45.7 M Boom	8.5	80.8	31,540	39,440	47
	5.5	80.0	60,450	80,250	26		26.0	42.3	7,250	8,780	25		9.0	80.3	29,300	36,480	47
	6.0	78.8	52,910	68,930	26		28.0	36.9	6,520	7,910	22		10.0	79.0	25,440	31,330	47
	7.0	76.4	42,180	53,620	26		30.0	30.7	5,900	7,180	19		11.0	77.7	22,360	27,380	47
	8.0	74.0	35,000	43,770	25		(cont.)	32.0	23.0	5,360	6,540	17	12.0	76.4	19,890	24,340	47
	9.0	71.5	29,810	36,900	25							13.0	75.1	17,860	21,800	46	
	10.0	69.0	25,930	31,800	25							14.0	73.8	16,160	19,690	46	
	11.0	66.4	22,880	27,880	24							15.0	72.5	14,740	17,930	46	
	12.0	63.8	20,420	24,820	24							16.0	71.2	13,500	16,420	45	
	13.0	61.2	18,400	22,290	23							17.0	69.9	12,520	15,110	45	
7.3 M Mast	14.0	58.5	16,720	20,200	23							18.0	68.5	11,580	13,970	45	
	15.0	55.6	15,290	18,440	22							19.0	67.2	10,760	13,060	44	
	16.0	52.7	14,070	16,950	21							20.0	65.8	10,020	12,170	44	
	17.0	49.7	13,050	15,650	21							22.0	63.0	8,760	10,660	43	
	18.0	46.5	12,110	14,520	20							24.0	60.2	7,730	9,440	42	
	19.0	43.1	11,280	13,530	19							26.0	57.2	6,890	8,420	40	
	20.0	39.5	10,550	12,670	17							28.0	54.2	6,160	7,560	39	
	22.0	31.3	9,300	11,170	15							30.0	51.0	5,530	6,820	38	
	24.0	20.4	8,260	9,940	10							32.0	47.7	5,000	6,190	36	
												34.0	44.2	4,520	5,630	34	
27.4 M Boom	5.8	80.5	55,770	73,270	29		22.0	55.4	9,020	10,910	32	36.0	40.4	4,100	5,140	32	
	6.0	80.1	52,900	68,930	29		24.0	51.5	8,000	9,700	31	38.0	36.4	3,730	4,710	29	
	7.0	77.9	42,160	53,600	29		26.0	47.3	7,140	8,680	29	40.0	31.9	3,410	4,330	26	
	8.0	75.8	34,980	43,750	29		28.0	42.9	6,410	7,810	27	42.0	26.7	3,100	3,970	22	
	9.0	73.6	29,780	36,880	28		30.0	38.0	5,800	7,080	24	44.0	20.4	2,830	3,660	18	
	10.0	71.4	25,910	31,780	28		32.0	32.6	5,260	6,450	22						
	11.0	69.2	22,850	27,850	28		34.0	26.1	4,780	5,890	18	9.1	80.7	28,570	35,570	50	
	12.0	66.9	20,390	24,790	27		36.0	17.6	4,360	5,390	13	10.0	79.7	25,360	31,250	50	
	13.0	64.6	18,380	22,270	27							11.0	78.5	22,270	27,290	50	
	14.0	62.3	16,700	20,190	26							12.0	77.3	19,790	24,250	50	
7.3 M Mast	15.0	59.9	15,270	18,430	26							13.0	76.1	17,760	21,710	49	
	16.0	57.4	14,040	16,920	25							14.0	74.9	16,060	19,600	49	
	17.0	54.9	13,030	15,620	24							15.0	73.6	14,620	17,820	49	
	18.0	52.3	12,090	14,500	24							16.0	72.4	13,390	16,310	49	
	19.0	49.6	11,270	13,500	23							17.0	71.2	12,420	15,000	48	
	20.0	46.8	10,540	12,670	22							18.0	69.9	11,480	13,870	48	
	22.0	40.7	9,290	11,170	20							19.0	68.7	10,650	12,960	47	
	24.0	33.7	8,270	9,950	17							20.0	67.4	9,910	12,070	47	
	26.0	25.1	7,400	8,920	14							22.0	64.8	8,650	10,560	46	
												24.0	62.2	7,630	9,340	45	
30.5 M Boom	6.1	80.9	51,590	67,070	32		18.0	65.0	11,770	14,170	38	26.0	59.5	6,770	8,320	44	
	7.0	79.2	42,090	53,560	32		19.0	63.4	10,940	13,240	37	28.0	56.7	6,040	7,450	43	
	8.0	77.2	34,910	43,690	32		20.0	61.7	10,210	12,350	37	30.0	53.8	5,420	6,710	41	
	9.0	75.3	29,700	36,820	32		22.0	58.4	8,960	10,860	36	32.0	50.9	4,880	6,080	40	
	10.0	73.3	25,840	31,710	31		24.0	54.9	7,940	9,630	34	34.0	47.8	4,410	5,520	38	
	11.0	71.4	22,770	27,780	31		26.0	51.3	7,080	8,610	33	36.0	44.5	4,000	5,040	36	
	12.0	69.4	20,310	24,720	31		28.0	47.5	6,360	7,760	31	38.0	41.0	3,620	4,600	34	
	13.0	67.3	18,290	22,200	30		30.0	43.4	5,730	7,020	29	40.0	37.3	3,290	4,220	31	
	14.0	65.3	16,600	20,100	30		32.0	39.0	5,190	6,380	27	42.0	33.2	2,990	3,860	29	
	15.0	63.2	15,170	18,340	29		34.0	34.1	4,720	5,830	24	44.0	28.5	2,720	3,550	25	
7.3 M Mast	16.0	61.0	13,960	16,840	29		36.0	28.5	4,310	5,340	21	46.0	23.1	2,480	3,260	21	
	17.0	58.9	12,940	15,540	28		38.0	21.5	3,940	4,910	16	48.0	16.0	2,250	3,000	15	
	18.0	56.6	12,000	14,410	27							9.4	80.9	27,210	33,270*	53	
	19.0	54.3	11,190	13,420	27							10.0	80.3	25,260	31,160	53	
	20.0	52.0	10,450	12,580	26							11.0	79.2	22,170	27,200	53	
	22.0	47.0	9,200	11,080	24							12.0	78.0	19,710	24,170	53	
	24.0	41.6	8,170	9,850	22							13.0	76.9	17,670	21,620	53	
	26.0	35.5	7,320	8,840	20							14.0	75.8	15,980	19,510	52	
	28.0	28.3	6,590	7,980	16							15.0	74.6	14,540	17,740	52	
	30.0	18.7	5,960	7,240	12							16.0	73.5	13,300	16,220	52	
33.5 M Boom	6.7	80.7	44,730	57,310	35		16.0	69.8	13,590	16,500	42	17.0	72.3	12,330	14,920	51	
	7.0	80.2	42,020	53,510	35		17.0	68.3	12,610	15,200	42	18.0	71.2	11,390	13,780	51	
	8.0	78.4	34,840	43,630	35		18.0	66.9	11,670	14,060	41	19.0	70.0	10,560	12,870	51	
	9.0	76.7	29,630	36,750	35		19.0	65.4	10,850	13,150	41	20.0	68.8	9,830	11,550	50	
	10.0	74.9	25,760	31,640	34		20.0	63.9	10,110	12,260	40	22.0	66.4	8,580	10,480	50	
	11.0	73.1	22,700	27,710	34		22.0	60.9	8,860	10,760	39	24.0	64.0	7,550	9,250	49	
	12.0	71.3	20,240	24,660	34		24.0	57.8	7,830	9,530	38	26.0	61.5	6,690	8,230	48	
	13.0	69.5	18,220	22,130	33		26.0	54.5	6,970	8,510	37	28.0	58.9	5,960	7,370	46	
	14.0	67.7	16,530	20,030	33		28.0	51.1	6,250	7,650	35	30.0	56.3	5,340	6,640	45	
	15.0	65.8	15,100</td														

# LIFT RATINGS IN KILOGRAMS (cont'd)

With 59H Open Throat Boom, 7.3M Floating Mast and 23,134 Kg Counterweight Fully Retracted

Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters
51.8 M Boom (cont.)	44.0	34.3	2,640	3,470	31		20.0	72.1	9,510	11,680	60		38.0	56.7	3,000	3,990	58
	46.0	30.1	2,390	3,180	28		22.0	70.1	8,260	10,180	59		40.0	54.7	2,660	3,590	57
	48.0	25.3	2,170	2,920	24		24.0	68.1	7,230	8,950	59		42.0	52.5	2,360	3,240	55
	50.0	19.4	1,960	2,680	19		26.0	66.1	6,370	7,920	58		44.0	50.4	2,090	2,930	54
	10.1	80.8	24,980	29,050*	56		28.0	64.0	5,630	7,050	57		46.0	48.1	1,840	2,640	52
	11.0	79.8	22,080	27,110	56		30.0	61.9	5,010	6,310	56		48.0	45.8	1,620	2,380	50
	12.0	78.7	19,600	24,080	56		32.0	59.7	4,470	5,680	55		50.0	43.3	1,410	2,140	48
	13.0	77.7	17,570	21,530	56		34.0	57.5	4,000	5,120	53		52.0	40.8	1,220	1,910	46
	14.0	76.6	15,870	19,410	55		36.0	55.2	3,570	4,630	52		54.0	38.0	1,050	1,720	43
	15.0	75.5	14,430	17,640	55		38.0	52.9	3,200	4,190	51		56.0	35.2	1,530	-	41
	16.0	74.4	13,200	16,130	55		40.0	50.5	2,870	3,800	49		58.0	32.1	1,350	-	38
	17.0	73.3	12,240	14,820	55		42.0	48.0	2,570	3,450	47		60.0	28.7	1,200	-	34
	18.0	72.2	11,290	13,680	54		44.0	45.4	2,300	3,140	45		62.0	24.9	1,050	-	30
	19.0	71.1	10,460	12,780	54		46.0	42.7	2,050	2,850	43						
	20.0	70.0	9,720	11,890	54		48.0	39.8	1,830	2,580	41						
54.9 M Boom	22.0	67.8	8,470	10,380	53		50.0	36.8	1,630	2,350	38						
	24.0	65.5	7,430	9,150	52		52.0	33.5	1,440	2,130	36						
	26.0	63.2	6,570	8,120	51		54.0	29.9	1,260	1,920	32						
7.3 M Mast	28.0	60.8	8,850	7,270	50		56.0	25.9	1,100	1,740	29						
	30.0	58.4	5,230	6,530	49		58.0	21.1	-	1,570	24						
	32.0	55.9	4,680	5,890	47		60.0	15.0	-	1,400	18						
	34.0	53.3	4,210	5,330	46												
	36.0	50.7	3,800	4,840	44												
	38.0	47.9	3,420	4,400	43												
	40.0	45.0	3,100	4,020	41												
	42.0	42.0	2,790	3,670	39												
	44.0	38.7	2,520	3,350	36												
	46.0	35.2	2,280	3,070	34												
	48.0	31.4	2,060	2,810	31												
	50.0	27.1	1,840	2,560	27												
	52.0	22.0	1,660	2,340	23												
	54.0	15.5	1,490	2,150	17												
61.0 M Boom	10.4	81.0	23,880	25,390*	59												
	11.0	80.3	21,990	25,210*	59												
	12.0	79.3	19,510	23,990	59												
	13.0	78.3	17,470	21,440	59												
	14.0	77.3	15,770	19,320	59												
	15.0	76.3	14,330	17,540	58												
	16.0	75.3	13,210	16,020	58												
	17.0	74.2	12,130	14,710	58												
	18.0	73.2	11,190	13,580	57												
	19.0	72.2	10,360	12,680	57												
	20.0	71.1	9,620	11,790	57												
57.9 M Boom	22.0	69.0	8,360	10,280	56												
	24.0	66.9	7,330	9,040	55												
	26.0	64.7	6,480	8,030	54												
	28.0	62.5	5,750	7,170	53												
7.3 M Mast	30.0	60.2	5,120	6,430	52												
	32.0	57.9	4,580	5,780	51												
	34.0	55.5	4,110	5,230	50												
	36.0	53.1	3,690	4,740	48												
	38.0	50.6	3,320	4,300	47												
	40.0	48.0	2,990	3,920	45												
	42.0	45.2	2,690	3,570	43												
	44.0	42.3	2,410	3,250	41												
	46.0	39.3	2,170	2,960	39												
	48.0	36.1	1,950	2,710	36												
	50.0	32.5	1,740	2,460	33												
	52.0	28.6	1,560	2,250	30												
	54.0	24.1	1,390	2,050	26												
	56.0	18.7	1,230	1,860	20												
67.1 M Boom	11.0	80.8	21,890	22,350*	62												
	12.0	79.9	19,410	22,050*	62												
	13.0	78.9	17,370	21,350	62												
	14.0	77.9	15,670	19,230	62												
	15.0	77.0	14,220	17,450	61												
7.3 M Mast	16.0	76.0	13,100	15,920	61												
	17.0	75.0	12,030	14,610	61												
	18.0	74.1	11,090	13,470	61												
	19.0	73.1	10,250	12,580	60												
73.2 M Boom	20.0	73.8	9,320	11,500	66												
	22.0	72.0	8,050	9,980	66												
	24.0	70.2	7,020	8,740	65												
	26.0	68.3	6,160	7,720	64												
	28.0	66.5	5,430	6,860	64												
	30.0	64.6	4,800	6,110	63												
	32.0	62.7	4,260	5,470	62												
	34.0	60.8	3,780	4,910	61												
	36.0	58.8	3,370	4,430	59												
73.2 M Mast	20.0	73.8	9,320	11,500	66												
	22.0	72.0	8,050	9,980	66												
	24.0	70.2	7,020	8,740	65												
	26.0	68.3	6,160	7,720	64												
	28.0	66.5	5,430	6,860	64												
	30.0	64.6	4,800	6,110	63												
	32.0	62.7	4,260	5,470	62												
	34.0	60.8	3,780	4,910	61												
	36.0	58.8	3,370	4,430	59												

# CRANE RATING DATA

## WARNING

These lift ratings are invalid if the crane has been modified or altered by use of other than GENUINE AMERICAN PARTS as such modifications or alterations may affect its capacity or safe operation. See American Crane Corporation Service Bulletin #259.

The ratings in this chart are for planning purposes only. Only those ratings specifically assigned to a crane and mounted in the operator's cab or in the Operator's Manual should be used for actual operation.

Ratings in this chart are in POUNDS (**Kgs**) and do not exceed the percentage of tipping specified for this crane by ANSI B30.5. All ratings require that the crane be standing level on a firm uniformly supporting surface.

Do not lift loads in excess of those shown on this chart. Lifting loads in excess of those shown or operation not in accordance with good operating practice, including limitations shown on page 3499 of Operator's Manual, can cause tipping, structural damage or catastrophic failure.

Asterisk (\*) areas on this chart indicate ratings which are limited by strength of material or factors other than stability (tipping).

"RADIUS IN FEET" is the horizontal distance at ground level from the crane centerline of rotation to a vertical line through the center of gravity of the suspended load.

When using the main boom fall with jib in place, the main fall ratings must be reduced by the jib effective weight shown on the jib rating chart plus twice the weight of all suspended blocks, slings, rope, etc., at the jib fall. See Appendix A.

When using the main boom fall with boom tip extension in place, the main fall ratings must be reduced by the weight of the boom tip extension plus twice the weight of all suspended blocks, slings, rope, etc., at the boom tip extension fall. See Appendix A.

Blocks, slings, buckets and other load carrying devices are considered part of the load. The weight of standard hoisting ropes for the rating at a given radius has been calculated as part of the boom point load and need not be considered in determining net allowable loads. See Appendix A.

This chart was developed exclusively for use with a boom only. Under no circumstances are these ratings to be interpreted for use with a jib.

Ratings shown on this chart make no allowance for such factors as out of plumb loads, wind, poor soil conditions, improper inflation of rubber tires and dynamic effects due to excessive operating speeds. The user (operator) must exercise judgement to make allowance for these conditions. See page 3499 of Operator's Manual for detailed information.

No account is taken of the wind force on the load. This effect, which can be substantial for loads with large surface areas, must be considered by the user. In any wind it is strongly recommended that taglines be used to control the load.

MAST HOIST LINE is 17 parts of .75 inch (**19 mm**) diameter 6 x 26, WS, FW, RAL, IWRC, EIPS wire rope with a minimum breaking strength of 58,800 pounds (**26,672 Kg**).

I PENDANT SUSPENSION LINE is 2 parts of 1.375 inch (**35 mm**) diameter EEIPS wire rope with a minimum breaking strength of 211,000 pounds (**95,710 Kg**).

MAIN LOAD LINE is 1 inch (**25 mm**) diameter 6 x 25, RRL, IWRCP, EIPS wire rope with a minimum breaking strength of 103,400 pounds (**46,901 Kg**).

Erection "OVER THE END" is with the boom over the idler end with idler tumblers blocked (See Operator's Manual for blocking instructions). Erection "OVER THE SIDE" is with the boom 90° to the side frames and with the side frames extended. Blocks, slings and other load carrying devices must be on the ground during erection.

## LOAD HOISTING INFORMATION

Maximum Lifting Capacity in Pounds	Minimum Parts of Line	Maximum Hoisting Distance in Feet	
		Main (Front)	Aux. (rear)
250,000	9	160	160
236,000	8	180	180
206,500	7	200	200
177,000	6	240	240
147,500	5	290	290
118,000	4	360	360
88,500	3	480	480
59,000	2	730	730
29,500	1	1,460	1,460

Maximum Lifting Capacity in Kilograms	Minimum Parts of Line	Maximum Hoisting Distance in Meters	
		Main (Front)	Aux. (rear)
113,400	9	49	49
107,049	8	55	55
93,668	7	61	61
80,287	6	73	73
66,906	5	88	88
53,524	4	110	110
40,143	3	146	146
26,762	2	223	223
13,381	1	445	445

## BOOM COMPOSITION CHART

Boom Length		25' (7.6 M) 59H Inner	10' (3.0 M) 59H Center	20' (6.1 M) 59H Center	40' (12.2 M) 59H Center	25' (7.6 M) 59H Outer
Feet	Meters					
50	15.2	1	0	0	0	1
60	18.3	1	1	0	0	1
70	21.3	1	0	1	0	1
80	24.4	1	1	1	0	1
90	27.4	1	0	0	1	1
100	30.5	1	1	0	1	1
110	33.5	1	0	1	1	1
120	36.6	1	1	1	1	1
130	39.6	1	0	0	2	1
140	42.7	1	1	0	2	1

Boom Length		25' (7.6 M) 59H Inner	10' (3.0 M) 59H Center	20' (6.1 M) 59H Center	40' (12.2 M) 59H Center	25' (7.6 M) 59H Outer
Feet	Meters					
150	45.7	1	0	1	2	1
160	48.8	1	1	1	2	1
170	51.8	1	0	0	3	1
180	54.9	1	1	0	3	1
190	57.9	1	0	1	3	1
200	61.0	1	1	1	3	1
210	64.0	1	0	0	4	1
220	67.1	1	1	0	4	1
230	70.1	1	0	1	4	1
240	73.2	1	1	1	4	1

## MAXIMUM BOOM & JIB SELF-ERCTION DATA

Jib	Over the End				Over the Side			
	Boom Length		Jib Length		Boom Length		Jib Length	
	Feet	Meters	Feet	Meters	Feet	Meters	Feet	Meters
#9HL	240	73.2	0	0.0	230	70.1	0	0.0
	230	70.1	40	12.2	220	67.1	0	0.0
	220	67.1	80	24.4	210	64.0	40	12.2
	-	-	-	-	200	61.0	50	15.2
	-	-	-	-	190	57.9	60	18.3
	-	-	-	-	180	54.9	70	21.3

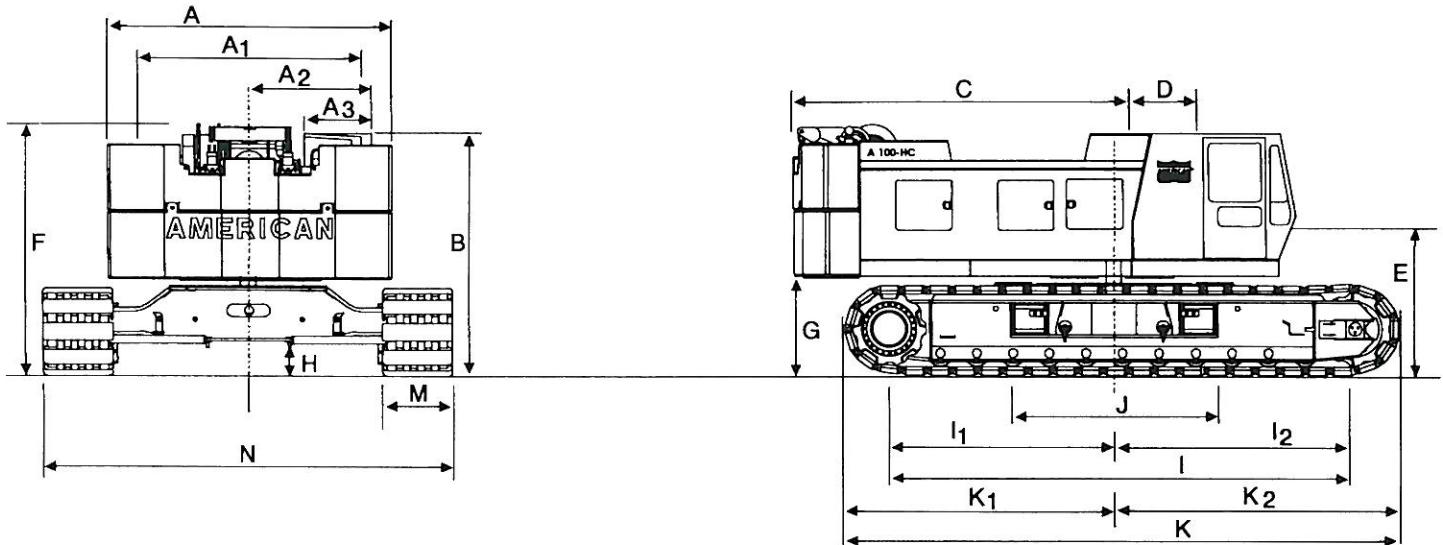
## WEIGHTS

### LBS.      KG

Lifting Crane with standard counterweight, 50' (15.2 mm) boom with offset tip, transport package, 3rd drum and 38" (965 mm) shoes .....	209,740	95,137
Lifting crane equipped as above and 44" (1,117 mm) shoes .....	213,030	96,629
Counterweight Including: .....	52,150	
Basic .....	31,000	
Overlay .....	20,000	
2 Removal Cylinders .....	1,150	
Crane boom outer (five sheave) .....	3,260	1,480
Crane boom inner (and misc.) .....	4,345	1,971
Crawler side frames 38" (965 mm) shoes .....	70,590	32,020
Crawler Side Frames 44" (1,117 mm) shoes..	73,880	33,500
Travel weight includes upper, carbody, transportation package, boom inner, counterweight handling sheaves and third drum .....	83,740	37,985
Second swing motor .....	580	263

## GROUND PRESSURES

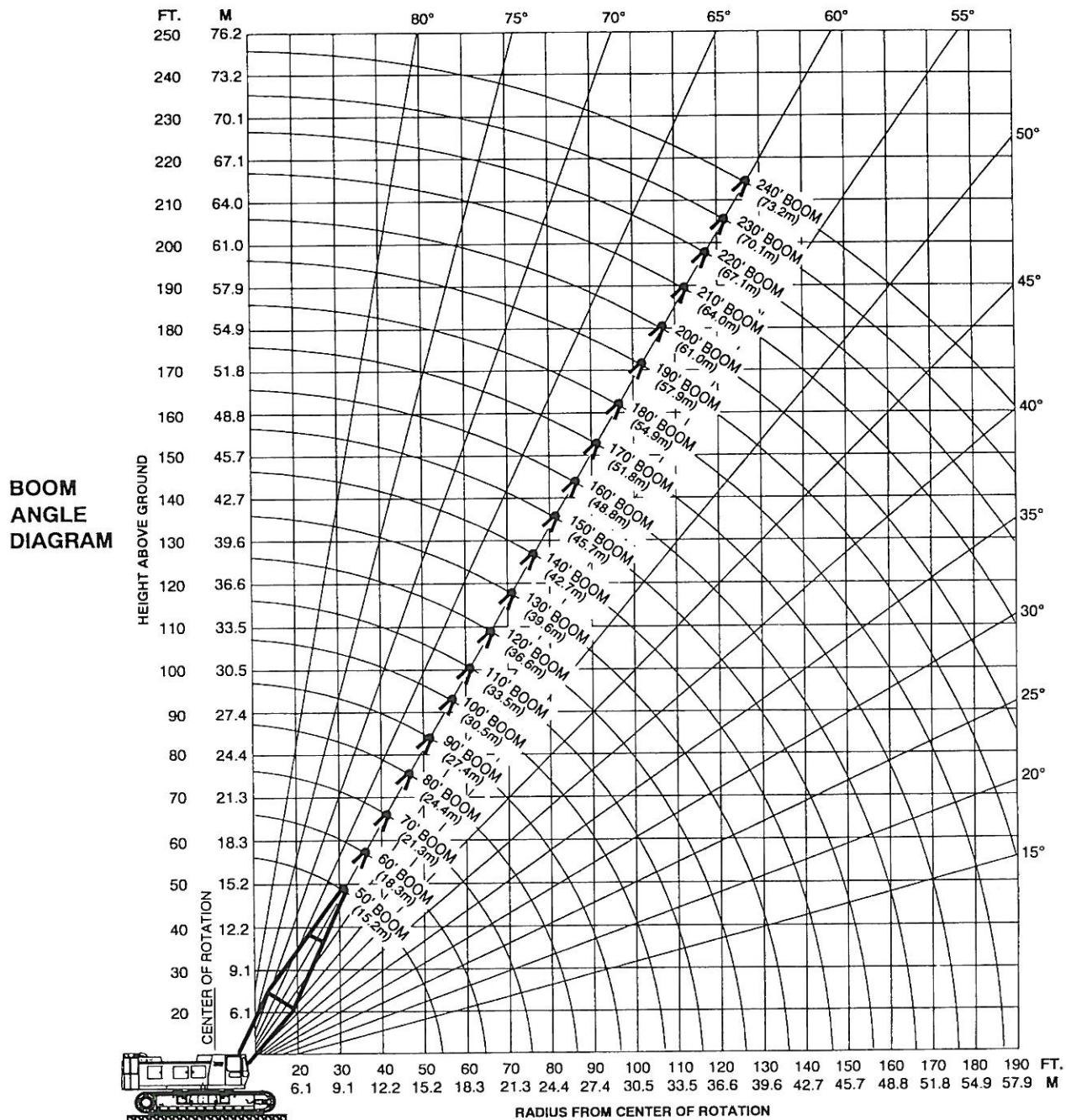
Lifting crane with 50 ft. (15.2 mm) boom with offset tip and standard counterweight.	38" (965 mm) shoes	44" (1,117 mm) shoes
	10.5 PSI	9.03 PSI



## A 100-HC HYDRAULIC CRAWLER CRANE GENERAL DIMENSIONS

	FEET	MM	FEET	MM	
A Width of counterweight .....	14'-0"	4,267	I <sub>2</sub> Center of idler tumbler to center of rotation .....	10' 11-5/8"	3,342
A <sub>1</sub> Width of machinery cab .....	11'-5"	3,480	J Width of carbody (including vertical jacks) .....	10'-10"	3,300
A <sub>2</sub> Centerline of machine to outside of operator's cab .....	6'-0"	1,829	K Overall length of crawlers .....	24' 7-9/16"	7,507
A <sub>3</sub> Width of operator's cab .....	3'-4"	1,016	K <sub>1</sub> Over drive tumbler to center of rotation .....	12' 0-1/2"	3,670
B Height overoperator's cab .....	12'-0"	3,658	K <sub>2</sub> Over idler tumbler to center of rotation .....	12' 7-1/16"	3,836
C Tail swing w/WorkHorse retracted .....	16'-3"	4,953	M Width of tread shoe (standard) .....	38"	965
D Center rotation to boom feet .....	3'-6"	1,066	(optional) .....	44"	1,118
E Ground to center of boom foot .....	6'-8"	2,032	N Overall width of crawlers		
F Height over boom hoist .....	12' 3-9/16"	3,748	38" (966 mm) shoes retracted .....	15'-2"	4,623
G Ground to bottom of counterweight.....	4' 6-3/4"	1,391	38" (966 mm) shoes extended .....	18'-5"	5,613
H Minimum ground clearance .....	1' 7-1/2"	495	44" (1,118 mm) shoes retracted .....	15'-8"	4,775
I Center to center of crawler tumblers .....	20' 10-5/16"	6,358	44" (1,118 mm) shoes extended .....	18'-11"	5,766
I <sub>1</sub> Center of drive tumbler to center of rotation .....	9' 10-3/4"	3,016	N <sub>1</sub> Lengthover crawleraxles .....	15'-2"	4,623

# AMERICAN MODEL A 100-HC WORKING RANGES



LP9603

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