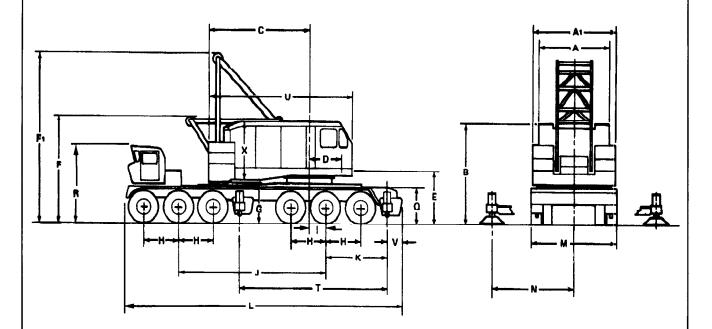


TRUCK CRANE

PRELIMINARY GENERAL SPECIFICATIONS

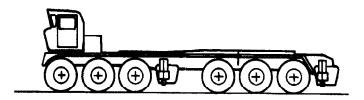
AMERICAN MODEL 9490 TRUCK CRANE CARRIER SPECIFICATIONS



GENERAL DIMENSIONS

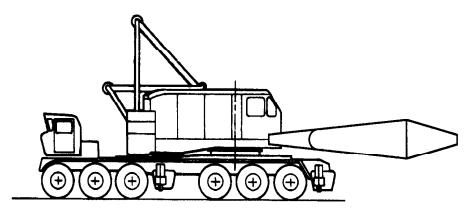
GENERAL DIMENSIONS								
A ₁ . Width of Counterweight		Overall Length of Carrier						
J. Wheel Base K. Centerline Rear Bogie to Centerline Rear Outrigger	25'0" of	Turning Radius						

PRELIMINARY 9490 TRAVELING WEIGHTS IN POUNDS (KILOGRAMS)

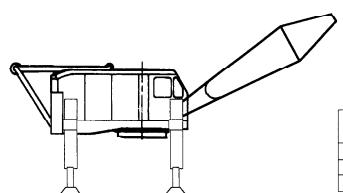


X=IN PLACE 0=REMOVED

0=REMC	VED			9490 CARRIER ONLY						
FRONT	REAR	FRONT	FRONT TANDEM		ANDEM	GROSS WEIGHT				
O/R	O/R	Lbs.	Kgs.	Lbs.	Kgs.	Lbs	Kgs.			
0	0	42,347	19,209	56,847	25,786	99,194	44,994			
Χ	0	52,463	23,797	63,681	28,886	116,144	52,683			
0	Χ	34,440	15,622	84,364	38,267	118,804	53,889			
Х	Х	44,556	20,211	91,198	41,367	135,754	61,578			



X=IN PLACE; 0=REMOVED						CARRIER	& UPPER			BOOM REA	RWARD
	OUTER	INNER		FRONT	REAR	FRONT TANDEM		REAR TANDEM		GROSS WEIGHT	
L	BOOM	BOOM	CTWT	O/R	O/R	Lbs.	Kgs.	Lbs.	Kas.	Lbs	Kgs.
	Χ	Χ	Χ	Х	Χ	151,301	68,630	263,907	119,708	415,208	188,338
	Carrier + Upper only			72,542	32,905	147,046	66,700	219,588	99,605		



UPPER ONLY

OUTER	INNER	GROSS WEIGHT		
BOOM	BOOM	Lbs.	Kgs.	
0	0	120,394	54,611	
0	Χ	129,454	58,720	
Х	Χ	139,454	63,256	

American 9490 Truck Crane 92 HTR Tubular Boom – 12 x 6 Carrier T290 140,000 Lb. Counterweight

Preliminary Capacities – Over Rear on Outriggers (000 of Pounds)

14 580 18 472 472 20 424 423 25 323 322 321 322 30 259 260 259 259 257 255 35 216 216 215 216 214 212 211 210 40 185 185 184 184 183 180 180 179 169 50 142 141 141 140 137 137 136 135 11 60 114 113 112 109 110 108 108 10 70 94 94 92 89 90 88 88 86 80 79 79 78 75 76 74 74 77 90 68 67 64 65 63 62 60 100 59 58 55 56 54 53 55 110 44 42 43						th (feet)	ım Leng	Boo				
18 472 473 474 47	260	240	200	180	160	140	120	100	80	60	40	Radius
20 424 423 321 322 321 322 323 322 321 322 332 322 333 322 323 322 325 32											580	14
25 323 322 321 322				-						472	472	18
30 259 260 259 259 257 255										423	424	20
35 216 216 215 216 214 212 211 210 40 185 185 184 184 183 180 180 179 169 50 142 141 141 140 137 137 136 135 11 60 114 113 113 112 109 110 108 108 10 70 94 94 92 89 90 88 88 86 80 79 79 78 75 76 74 74 77 90 68 67 64 65 63 62 60 100 59 58 55 56 54 53 57 110 44 42 43 41 41 38 130 37 38 36 36 36								322	321	322	323	25
40 185 184 184 183 180 180 179 169 50 142 141 141 140 137 137 136 135 11 60 114 113 113 112 109 110 108 108 10 70 94 94 92 89 90 88 88 86 80 79 79 78 75 76 74 74 73 90 68 67 64 65 63 62 60 100 59 58 55 56 54 53 53 110 50 48 48 47 46 42 120 44 42 43 41 41 38 130 37 38 36 36 36						255	257	259	259	260	259	30
50 142 141 141 140 137 136 135 11 60 114 113 113 112 109 110 108 108 10 70 94 94 92 89 90 88 88 86 80 79 79 78 75 76 74 74 74 90 68 67 64 65 63 62 60 100 59 58 55 56 54 53 53 110 50 48 48 47 46 44 120 44 42 43 41 41 38 130 37 38 36 36 36				210	211	212	214	216	215	216	216	35
60 114 113 113 112 109 110 108 108 10 70 94 94 92 89 90 88 88 86 80 79 79 78 75 76 74 74 77 90 68 67 64 65 63 62 60 100 59 58 55 56 54 53 53 110 50 48 48 47 46 42 120 44 42 43 41 41 38 130 37 38 36 36 36			169	179	180	180	183	184	184	185	185	40
70 94 94 92 89 90 88 88 86 80 79 79 78 75 76 74 74 74 90 68 67 64 65 63 62 60 100 59 58 55 56 54 53 55 110 50 48 48 47 46 44 120 44 42 43 41 41 38 130 37 38 36 36 36	104	116	135	136	137	137	140	141	141	142		50
80 79 79 78 75 76 74 74 71 90 68 67 64 65 63 62 60 100 59 58 55 56 54 53 55 110 50 48 48 47 46 42 120 44 42 43 41 41 38 130 37 38 36 36 36	103	105	108	108	110	109	112	113	113	114		60
90 68 67 64 65 63 62 60 100 59 58 55 56 54 53 55 110 50 48 48 47 46 42 120 44 42 43 41 41 38 130 37 38 36 36 33	84	86	88	88	90	89	92	94	94			70
100 59 58 55 56 54 53 56 110 50 48 48 47 46 44 120 44 42 43 41 41 38 130 37 38 36 36 33	70	71	74	74	76	75	78	79	79			80
110 50 48 48 47 46 42 120 44 42 43 41 41 38 130 37 38 36 36 33	58	60	62	63	65	64	67	68	-			90
120 44 42 43 41 41 38 130 37 38 36 36 36	50	51	53	54	56	55	58	59				100
130 37 38 36 36 33	43	44	46	47	48	48	50					110
	37	38	41	41	43	42	44					120
140 33 33 32 31 29	32	33	36	36	38	37						130
	27	29	31	32	33	33						140
160 26 25 24 22	21	22	24	25	26							160
180	15	16	19	19								180
200 13 12	11	12	13									200
220	7									3		220
240	4								_			240
260	3											260

NOTICE: THIS CAPACITY CHART IS FOR **REFERENCE USE ONLY** AND **MUST NOT BE USED FOR LIFTING PURPOSES**. REGULAR CAPACITY CHARTS FOR A SPECIFIC CRANE CAN BE PURCHASED FROM AN AUTHORIZED AMERICAN DISTRIBUTOR.

American 9490 Truck Crane 92 HTR Tubular High Lift Boom – 12 x 6 Carrier T290 140,000 Lb. Counterweight Preliminary Capacities – Over Rear and Side (000 of Pounds)

Boom Length (feet)

Dodii Lengtii (leet)												
Radius	200	210	230	250	260	280	290	300	310	330	350	
40	80											
50	80	80	80	80	80	72	70					
60	76	76	77	80	80	72	69	69	65	56	53	
70	66	66	67	67	68	71	69	69	65	56	53	
80	58	58	58	59	59	60	61	61	63	56	53	
90	52	52	52	52	52	53	53	53	54	51	52	
100	47	47	47	47	47	47	47	47	48	44	44	
110	43	43	43	42	42	42	43	42	43	39	39	
120	37	37	37	36	36	36	36	36	36	33	33	
130	34	34	34	33	33	33	33	33	33	30	30	
140	31	31	31	31	30	30	30	30	30	28	27	<u></u>
160	27	27	29	26	26	26	25	25	25	23	22	
180	23	23	23	22	22	22	21	21	21	19	18	
200	19	19	19	19	18	18	18	18	17	16	15	
220			16	16	15	15	15	15	14	13	12	
240				13	13	13	12	12	12	11	10	
260					10	10	10	10	9	8	7	
280						8	8	7	7	6	5	
300								5	5	4	3	
320				į						1	2	
340												
350												

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American 9490 Truck Crane 92 HTR Tubular Boom – 12 x 6 Carrier T290 140,000 Lb. Counterweight

Preliminary Capacities - On Tires - Over Rear (000 of Pounds)

				Boo	m Lengi	h (feet)					
Radius	40	50	60	70	80	90	100	110	120	130	140
14	155										
15	150										
16		145									
18	;		136								
19				131							
20	131	130	128	127							
21					123						
22						119					
23							115				
25	115	115	113	112	111	111	110	108	106		
30	100	100	100	99	99	99	98	96	95	94	92
35	83	83	82	82	82	82	81	81	80	79	78
40	70	70	70	69	69	69	69	68	68	67	66
50		53	52	52	52	52	52	51	51	50	49
60			41	41	40	41	40	40	39	39	37
70				33	33	33	32	32	32	31	30
80					27	27	27	26	26	25	24
90						22	22	21	21	21	19
100							18	18	17	17	16
110								15	14	14	13
120		,							12	12	
130										9	
140											

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MUDEL 9490 I RUCK CHANE PRELIMINARY SPECIFICATIONS

UPPER MACHINERY

ROTATING MACHINERY BASE: Tapered deep girder construction extends straight through from boom foot to engine base and counterweight support. Boom foot, drum shaft pillow blocks, A-frame and counterweight connections fall directly over girder for utmost simplicity and strength. Accurate milling, boring and drilling, with modern computer controlled machines and use of precise jigs and heavy duty fixtures, insure accurate alignment of machinery under the most severe operating conditions and provide proper fit of replacement parts.

MACHINERY CAB: Fully enclosed 11 ft. (3 4 M) wide steel cab with ladder to the roof.

LOAD AND HOOK ROLLERS: Four front and two rear tapered load rollers transmit downward loads to upper roller path on the carrier. Four front and four rear tapered hook rollers transmit uplift loads to lower roller path. Front load rollers and rear hook rollers are mounted on anti-friction bearings, rear load rollers and front hook rollers are mounted on bronze bushings. Rollers are adjusted for wear by means of an eccentric hook roller axie.

STANDARD ENGINE: Cumming Model M11-C330 diesel engine with Twin Disc three-stage torque converter, 4 cycle, 6 cylinder, 4.92 in. (125 mm) bore, 5.79 in. (147 mm) stroke, 661 cu. in. (10.8 litre) displacement, rated 330 gross (246 net) BHP at 2,100 rpm; electric start with 24 volt, 65 amp alternator; high engine coolant temperature, low oil pressure alarm; ether starting kit.

FUEL TANK: 255 gallon (851.8 liter) capacity.

PRIMARY DRIVE: Six strand roller chain transmits power from engine to operating machinery. Roller chain is completely enclosed and running in oil for long trouble free service.

DRIVE SHAFT is mounted in pressure grease lubricated anti-friction bearings with the six strand roller chain sprocket splined to it. This shaft assembly has the single purpose of speed reduction and is not compromised by clutches for other functions.

SWING ASSEMBLY: Power is transmitted from the drive shaft to the horizontal reversing shaft, through bevel gears to the vertical reversing shaft - and from the vertical reversing shaft through an idler shaft to the vertical swing shaft. The swing pinion on the vertical swing shaft mates with the bullgear and thus revolves the upperworks.

The horizontal reversing shaft is mounted in anti-friction bearings and its bevel gears are mounted on tapered roller bearings in a rigid housing eliminating bending loads. The vertical reversing shaft with bevel and spur gear is an integral part of the horizontal reversing shaft assembly and is rigidly piloted into the machinery base for alignment.

SWING BRAKE is spring set and air released to prevent the upper from revolving in the event of loss of air pressure. The swing brake has dual control. The control on the lever stand permits variable pressure from "release" to "set" and side motion of the swing lever also applies variable pressure to the swing brake. A positive swing lock is provided.

HYDROSTATIC SWING (Optional) provides smoother operation for structural steel and precast concrete erection, heavy lifting and long boom use. A variable displacement piston pump is directly driven off the front of the engine. This pump supplies hydraulic fluid to a constant displacement piston motor which revolves the upperworks through a three gear reduction. Swing speed is substantially independent of engine speed.

AIR INDEPENDENT SWING: The air independent swing assembly is mounted above the main swing clutches. The independent swing clutches are connected to the swing gearing at all times. All gears are mounted in antifriction bearings and run in oil. With this arrangement the larger main swing clutches are used for heavy duty swinging. An external contracting band swing brake is provided on the independent swing clutch drum.

MAIN DRUM ASSEMBLY: Twin ductile iron drums, with stress relieved brake and clutch surfaces, are mounted on anti-friction bearings on the main drum shaft. The main drum shaft is also mounted in anti-friction bearing pillow blocks.

Lagging options are available to obtain various line pulls and speeds. Split steel laggings are bolted to drums for quick replacement.

Internal expanding clutches are activated by highly responsive variable air controls. Thermal cooling rings on brake and clutch drums assure maximum dissipation of heat. Brake shafts and pins are mounted in anti-friction bearings for responsive operation with power assist for maximum sensitivity

and minimum foot pressure from the operator.

A spring set, air released brake mechanism on each drum, controllable from the operator's lever stand, actuates automatically in the event there is a loss of air during crane operation. These external contracting brakes are capable of suspending a rated load indefinitely without further effort from the operator. The spring set hoist brakes are furnished as standard oquipment.

CONTROLLED LOAD LOWERING: The controlled load lowering shaft is mounted forward of the main drum shaft in anti-friction bearings. A split roller chain sprocket, bolted to the right hand hoist drum lagging, is driven from a sprocket on the controlled load lowering shaft.

When the internal expanding clutch on the controlled load lowering shaft is engaged, the load is lowered through the gear train where it is resisted by the overrunning friction torque of the engine and torque converter. A single air valve controls both hoisting and lowering. The foot brake stops the load.

Controlled load lowering is completely independent of all other operations and is available for right hand, left hand, or both load hoist drums. CONTROLLED LOAD LOWERING IS STANDARD EQUIPMENT FOR ONE DRUM.

CONTROLLED LOAD LOWERING FOR SECOND DRUM (Optional): A second chain sprocket is mounted on the controlled load lowering shaft and connected by a roller chain to a sprocket on the second drum lagging. An additional clutch is utilized for lowering on the second drum.

THIRD DRUM (Optional): The third drum shaft is mounted in anti-friction bearing pillow blocks located in front of the main hoist drums. With 15,000 lbs. $(6,804~\mathrm{kg})$ or 21,000 lbs. $(9,526~\mathrm{kg})$ single line pull, the third drum is useful for many auxiliary services and operates independent of controlled load lowering.

BOOM HOIST: The boom hoist driving gear is powered by a pinion splined to the boom hoist clutch shaft. This shaft is mounted in front of the boom hoist drum in bronze bushings. The large anti-friction bearing mounted driving gear is powered through the gear train. The boom hoist clutch spider is splined to the clutch shaft while the clutch ring is keyed to the gear hub. The air controlled clutch has an internal expanding band.

The boom hoist external contracting band brake mounted on the boom hoist clutch shaft is spring set, air released.

A hand lever operated air valve with a neutral detent position controls both the raising and lowering of the boom. The boom hoist brake sets automatically when the hand control lever is in neutral position. The spring set, air released locking dog, located on the left side of the boom hoist drum, is positively engaged and holds the boom during operation or when machine is idle.

CONTROLLED BOOM LOWERING: An overrunning sprag clutch shaft assembly is mounted in bronze bushing above the boom hoist drum. On one end of this shaft a splined pinion mates with the boom hoist driving goar, and on the other, a large gear mates with the boom hoist clutch shaft gear. The sprag clutch is mounted inside the large gear and keyed to both the shaft and the gear hub.

Boom lowering speed is proportional to engine speed due to automatic engagement of the sprag clutch. This clutch engages positively and smoothly when lowering the boom.

To permit lowering the load against the torque converter by reverse rotation of the gear train, a shifter is provided which can disengage the cliding pinion on the overrunning sprag clutch shaft. An interlock sets the boom hoist brake and dog whenever this pinion is not fully engaged.

BOOM HOIST SHUT-OFF: The boom hoist mechanism is automatically disengaged and boom stopped when the boom reaches a pre-determined angle. The adjustable actuator arm, located near the base of the boom, simultaneously disengages the boom hoist clutch and sets the boom hoist brake.

OPERATOR'S CAB: The totally enclosed and insulated operator's cab is equipped with the following: all shatterproof glass windows mounted in rubber, hinged door in cab roof, door at rear of cab to provide direct access to machinery, sliding doors side and rear, removable windows, fully adjustable upholstered seat with back rest, cab hot water heater-defroster, air circulating fan and air horn.

Additional options include: air conditioning, overhead window with wiper and security covers, drum turning indicators and lighting equipment.

COUNTERWEIGHT: Basic counterweight is "KK", 60,000 lbs. (27.216 kg) with additional overlays to provide 140,000 lbs. (63.504 kg) total counterweight.



MODEL 9490 TRUCK CRANE PRELIMINARY SPECIFICATIONS

Type Ctwt.	Basic 60,000 lbs (27,216 kg)	L.H. Corner Overlay 21,700 lbs 9,843 kg)	Center Overlay 36,600 lbs (16,602 kg)	R.H. Corner Overlay 21,700 lbs (9,843 kg)	Total Weight
"TT"	1	1	1	1	140,000 lbs 63,504 kg

The counterweight is pin connected to the rear machinery deck and is quickly removed without assistance by lowering with the retractable A-frame. Counterweight lifting hardware is available for attaching slings to handle the counterweight.

THE 92HT TUBULAR CHORD BOOM is standard on the 9490. The basic crane boom is 70 ft. (21.3 M) long and consists of a 30 ft. (9.1 M) inner section and a 40 ft. (12.2 M) outer section. There are six 36 in. (914 mm) diameter sheaves mounted on anti-friction bearings in the tip and the sheaves are offset 18 in. (457 mm) below the centerline of the boom. The offset permits handling loads at close radius without interference with the bottom of the boom. A single sheave hanger block permits reeving 13-part load line for maximum lift.

The 92HT boom is suspended by four part pendants from the outer bail to the boom tip. Pin connected center sections with matching pendants are available in 10 ft. (3~M), 20 ft. (6.1~M) and 50 ft. (15.2~M) lengths to extend boom length to 280 ft. (85.3~M) maximum.

Boom inner and center sections are interchangeable for tower crane use. These same boom components, when combined with a heavier 50 ft. (15.2 M) center section, are used in the Guy Derrick attachment. The same boom components, when combined with lighter transition and outer sections, are used for 92H High Lift boom. For greater flexibility with these available attachments, the heavier 50 ft. (15.2 M) center sections can be used as lift crane boom with slight reduction in lifted load ratings and self-erecting length.

A pin connected, single sheave tip extension is available for the 92HT boom. The extension provides a single part auxiliary line capability. With the extension in place a jib cannot be installed.



HYDRAULIC OUTER BAIL POSITIONER (Optional): To facilitate installation of pendants the outer bail assembly is moved forward or back hydraulically providing slack in the pendant cables. This system is powered by an electrically driven hydraulic pump.

BOOM STOPS: Telescoping tubular boom stops restrain the boom from overtopping in the event of load line or hoisting tackle failure.

RETRACTABLE A-FRAME is raised or lowered by means of the bail rigging with no special equipment required.

CRANE JIBS

NO. 16HL JIB is constructed with T-1 tubular steel chords and tubular lacing. Basic jib is 40 ft. (12.2 M), two piece and may be extended to 100 ft. (30.4 M) with pin connected 10 ft. (3 M) and 20 ft. (6.1 M) center sections with matching pendants. Jib point sheave is 24 in. (610 mm) diameter grooved for 1 in. (25 mm) rope. A dead end is provided for two part line. Jib backstay is attached at ears provided on the inner boom section or at ears welded on the boom center sections. These ears are standard on 50 ft. (15.2 M) sections and optional on the 10 ft. (3 M) and 20 ft. (6.1 M) sections. Jib backstay length must equal or exceed the length of the jib. Allowable jib offset is 5 to 25 degrees. Cable type snubbers restrain the jib from overtopping.

NO. 30H JIB is constructed with T-1 tubular steel chords and tubular lacing. Basic jib is 35 ft. (10.7 M), three piece, pin connected, consisting of 12-1 /2 ft. (3.8 M) inner section, 10 ft. (3 M) center section and 12-1 /2 ft. (3.8 M) outer. Single jib point sheave is 24 in. (610 mm) diameter and can be furnished grooved for either 1 in. (25 mm) or 1-1/8 in. (28 mm) single part line. Jib may be extended to 105 ft. (32 M) maximum length with the addition of 10 ft. (3 M) and 30 ft. (9.1 M) center sections with matching pendants. Maximum jib offset is 25 degrees. Jib backstay is attached to ears provided at the boom inner section or ears welded to the boom center sections. These ears are standard on 50 ft. (15 2 M) sections and optional on 10 ft. (3 M) and 20 ft. (6.1 M) boom center sections. Jib backstay length must equal or exceed the length of the jib. The 92HT boom tip must have double jib ears to accept the No.30H jib. Cable type snubbers restrain the jib from overtopping.

NO.75H JIB is rated 75 tons $(68,040\,\mathrm{kg})$ and has T-1 tubular steel chords and tubular lacing. Basic jib is 40 ft. $(12.2\,\mathrm{M})$ two piece, 20 ft. $(6.1\,\mathrm{M})$ inner and 20 ft. $(6.1\,\mathrm{M})$ outer, with four 20 in. $(508\,\mathrm{mm})$ diameter point sheaves grooved for 1 in. $(25\,\mathrm{mm})$ or 1-1/2 in. $(37.5\,\mathrm{mm})$ multiple part jib line. Length may be extended to 140 ft. $(42.7\,\mathrm{M})$ with 10 ft. $(3\,\mathrm{M})$ 20 ft. $(6.1\,\mathrm{M})$ and 30 ft. $(9.1\,\mathrm{M})$

pin connected center sections with matching pendants. Allowable jib offset is 5 to 25 degrees. Jib backstay is pin connected pendants attached to ears provided at the boom inner section. The 92H boom tip must have double jib ears to accept the 75H jib. Cushioned jib mast stops and telescoping jib stops restrain the jib from overtopping. A single sheave tip extension is available for pin connecting to this jib. This jib is best suited to work on machines where stability is increased by use of the Guy Derrick attachment.

LOAD TACKLE: Load blocks are deluxe blocks with 24 in. (610 mm) dia. sheaves mounted on roller bearings with roller bearing swivel hook and flapper latch. 250 ton block has a duplex hook with latches. Overhaul balls have roller bearing top swivel, hook with flapper latch and wedge socket for specified rope size.

ATTACHMENTS

QUICK DISCONNECT UNDECKING DEVICE: available option. See separate sneet.

TOWER CRANE ATTACHMENT: 92HT boom inner and center sections become tower. Basic 130 ft. $(39.6\,\mathrm{M})$ tower is made up of 30 ft. $(9.1\,\mathrm{M})$ inner, one 10 ft. $(3\,\mathrm{M})$, two 20 ft. $(6.1\,\mathrm{M})$ and one 50 ft. $(15.2\,\mathrm{M})$ center sections, special tower wedge with erection assist connection and tower head assembly. Center sections may be added to extend tower height to 250 ft. $(76.2\,\mathrm{M})$ maximum. Basic 100 ft. $(30.5\,\mathrm{M})$ 59H luffing boom is made up of 20 ft. $(6.1\,\mathrm{M})$ inner section, 40 ft. $(12.2\,\mathrm{M})$ center section, 20 ft. $(6.1\,\mathrm{M})$ outer base and 20 ft. $(6.1\,\mathrm{M})$ tapered tip. Boom center sections with matching pendants are available to extend total boom length to 170 ft. $(51.8\,\mathrm{M})$. 60 ft. $(18.3\,\mathrm{M})$ No. 9HL jib can be added to this boom length for maximum reach. Included with the attachment are hinged mast assembly, special drum lagging, drum dog, air piping and control modifications, tower stops, boom stops, boom angle indicator, suspension components, guide sheaves, ropes and pendants. See separate specification for ratings and complete details.

GUY DERRICK ATTACHMENT: The Guy Derrick lifting capacity is as much as thirty times the lift crane capacity at extended radii and averages ten times greater than the lift crane capacity. Increased boom and jib lengths and interchangeability of components are additional benefits of the Guy Derrick attachment. See separate specifications for complete details.

GENERAL

CONTROLS: Craduated air controls, pioneered by AMERICAN, put "Feel" at every operator's finger tips, insure higher production and more accurate control. Air line alcohol dispenser absorbs excess moisture due to condensation in air system. AMERICAN has designed its control system to conform with ANSI Code B30.5 requirements (which uses SAE J983 as their reference), of standard control arrangement and control functions. This allows operators to easily switch from one machine to another.

MATERIALS: Gears and pinions are heat-treated alloy or high carbon steel. Smooth cut teeth on all gears including the bullgear.

Involute splines are used throughout machine for maximum strength with minimum diameter suited for function.

Anti-friction bearings are used on all main or high speed shafts and wherever practical to provide smooth operation with minimum maintenance.

LUBRICATION: All anti-friction bearings and bronze bushings requiring short interval lubrication are provided with pressure grease fittings. Swing deck gears are provided with oil bath lubrication. Gear train and bullgear are arranged for easy access lubrication.

PERFORMANCE:

Friction Swing 2			
Hydrostatic Swing	1.9	RPM	maximum

HOISTING PERFORMANCE:

	Single Line Pull at Single Line Speed							
Function	SLP (Pounds) at SLS (Feet Per Min.)	SLP (Kilograms) at SLS (Meters Per Min.)						
Crane Third Drum Third Drum G.D. Drum	40,000 lbs. at 165 FPM 15,000 lbs. at 225 FPM 21,000 lbs. at 220 FPM 40,000 lbs. at 90 FPM	18,144 kgs. at 50.1 MPM 6,804 kgs. at 68.6 MPM 9,525 kgs. at 67.0 MPM 18,144 kgs. at 27.4 MPM						

Performance figures are based on machine equipped with standard engine and torque converter.

UIMENSION DETAILS

DESIGNED AND RATED TO COMPLY WITH (ANSI) CODE B30.5 AND ALL FEDERAL, STATE AND LOCAL REGULATIONS APPLICABLE AT DATE OF PUBLICATION.

Swing Assembly - Bullgear 80 tooth, 80" (2,032 mm) P.D., 6-1/4" (159 mm) wide face. Tapered roller path 95-1/4" (2,419 mm) O.D. Conical load rollers 13-1/2" (343 mm) dia., 5-1/2" (140 mm) wideface, 4-1/2" (114 mm) dia. axle. Conical hook rollers are 10-1/4" (2.546 mm) dia., 4 (102 mm) wide face.

Swing Clutches - 36" (913 mm) dia., 8" (203 mm) wide, tandem, interchangeable. Hydrostatic swing optional.

Swing Brakes - Dual bands for equal braking, each 36" (914 mm) 1 dia., 3" (76 mm) wide.

Air Independent Swing - Clutches are 23" (584 mm) dia., 4" (102 mm) wide. Dual band brakes are each 26" (660 mm) dia., 2' (51 mm) wide.

Hoist Clutches - 44" (1,118 mm) dia., 6" (152 mm) wide. Cooling flange for heat dissipation.

Hoist Brakes - 57" (1,448 mm) dia., 7" (178 mm) wide. Cooling flange for heat dissipation.

Boom Hoist Clutch - 23" (584 mm) dia., 4" (102 mm) wide.

Boom Hoist Brake - 24" (610 mm) dia., 4" (102 mm) wide. Controlled boom lowering through sprag type overrunning clutch.

Controlled Load Lowering Clutch - 23" (584 mm) dia., 4" (102 mm) wide.

Third Drum - Clutch is 23" (584 mm) dia., 4" (102 mm) wide. Brake is 25" (635 mm) dia., 4" (102 mm) wide.

Guy Derrick Third Drum - Clutch is 23" (584 mm) dia., 4" (102 mm) wide. Brake is 26" (660 mm) dia., 5" (127 mm) wide.

92HT Crane Boom - 92" (2,337 mm) cross section, 4-1/2" (114 mm) dia., T-1 steel tubular chords, tubular lattice, 36" (914 mm) O.D. sheaves. Components are interchangeable in Tower Crane and Guy Derrick.

No. 9HL Jib (for use on Tower boom) - 26" (660 mm) cross section, 1-3/4" (45 mm) dia., T-1 steel tubular chords, tubular lattice, 24" (610 mm) O.D. Sheave grooved for 1-1/8 (28 mm) wire rope, for single part line.

No. 16HL Jlb - 32" (813 mm) cross section, 1-3/4" (45 mm) dia., T-1 steel tubular chords, tubular lattice, 24" (610 mm) O.D. sheave grooved for 1" (25 mm) wire rope, becket assembly for 2-part load line.

No. 30H Jib - 32" (813 mm) cross section, 3" (76 mm) dia., T-1 steel tubular chords, tubular lattice, 24" (610 mm) O.D. sheave grooved for 1" (25 mm) or 1-1/8" (28 mm) wire rope, becket assembly for 2-part load line.

No. 75H Jib - 47" (1,194 mm) cross section, 4" (102 mm) dia., T-1 steel tubular chords, tubular lattice, 20" (508 mm) O.D. sheaves grooved for 1" (25 mm) or 1 -1/8" (28 mm) wire rope, becket assembly for multiple part load line.

Ropes - Boom hoist line 7/8 in. (22 mm) dia., main hoist line 1-1/8 in. (28 6

Note: In accordance with our established policy of constant product improvement and varying material conditions, specifications are subject to change without notice and without incurring responsibility for machines previously sold.

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